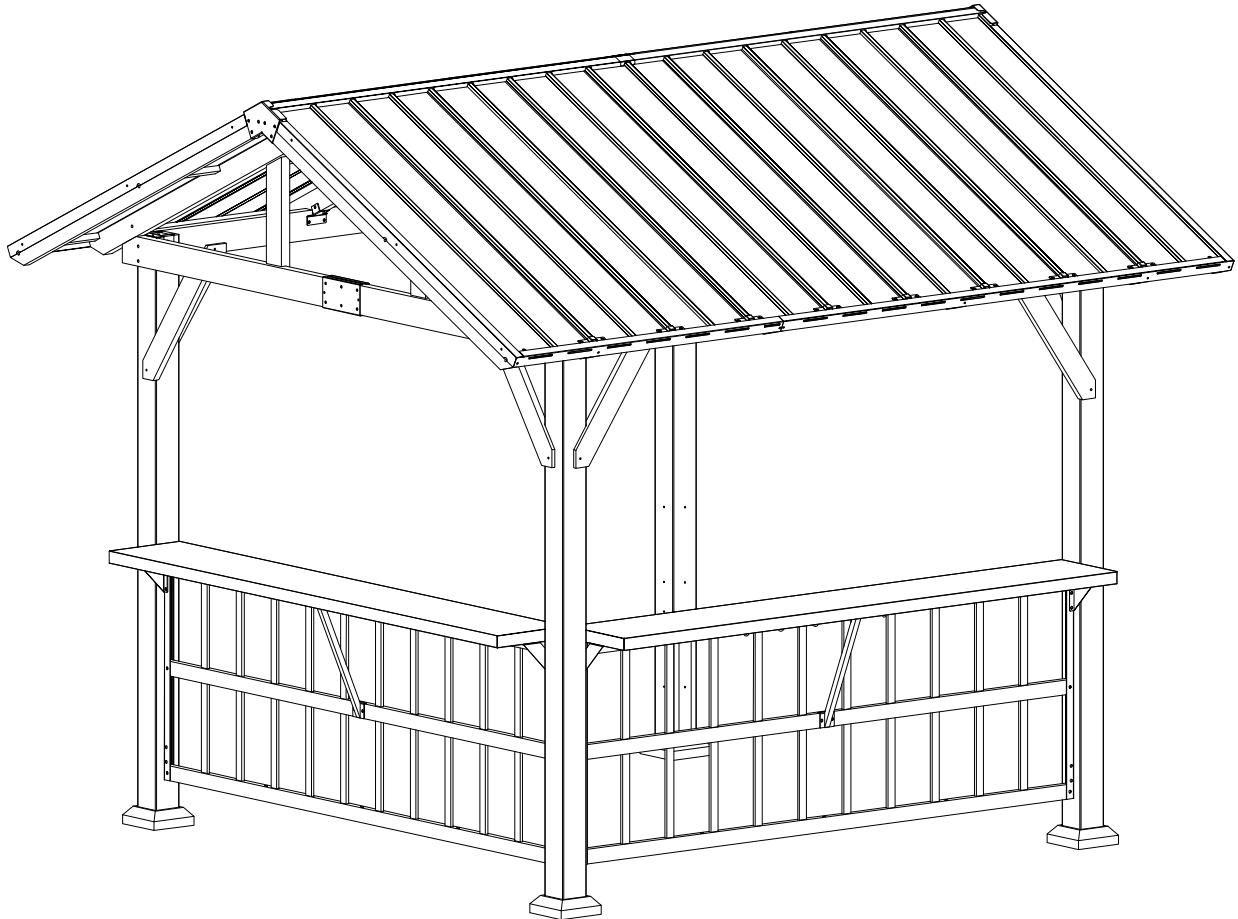


Assembly Instruction

MODEL:AJ1646

PRODUCT SIZE:10x9FT

PLEASE READ CAREFULLY BEFORE ASSEMBLY



SKU:

AJ1646-1A1A1(BOX 1/4)

AJ1646-1A1A2(BOX 2/4)

AJ1646-1A1A3(BOX 3/4)

AJ1646-1A1A4(BOX 4/4)

Arrive in 4 separate boxes and may not be part of the same shipment;

Please install the product after receiving all the packages.

Email Address:support@amer-life.com

Service Time:8am - 5 pm (central time) Monday- Friday.

If no one picks up, please call several more times

Revision Date:20241227

BEFORE YOU START

Owner's Manual

Prior to installation, it is important that you contact your local government authority to determine if building approval is required. Study and understand this owner's manual.

Important information and helpful tips will make your construction easier and more enjoyable.

Assembly instructions

Instructions are supplied in this manual and contain all appropriate information for your building model.

Review all instructions before you begin. During assembly, follow the step sequence carefully for correct results. Please be aware: **this unit takes two people about one full day to complete.**

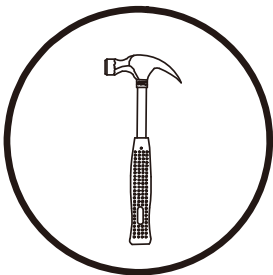
Parts

Check to be sure that you have all the necessary parts for the building.

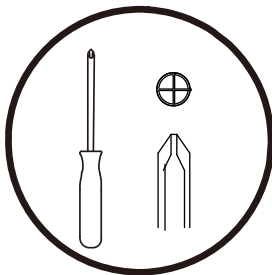
Separate contents of the carton by the part number while reviewing parts list.

Familiarize yourself with the hardware and fasteners for easier use during construction. These are packaged within the carton. Note that extra fasteners have been supplied for your convenience.

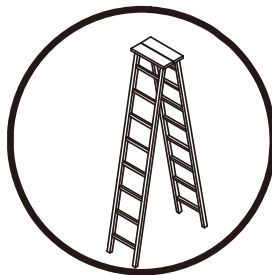
TOOLS MY REQUIRED



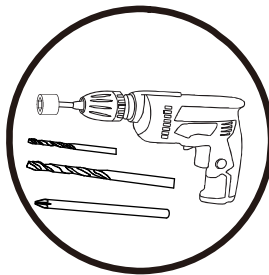
Hammer



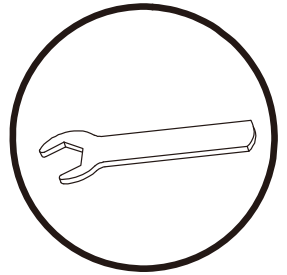
Screwdriver



Ladder



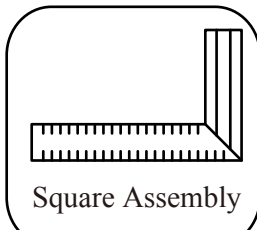
Electric screw driver



Wrench

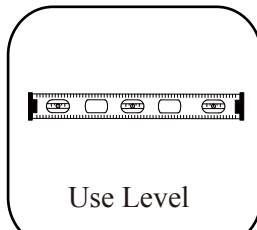


This identifies information that requires special attention. Improper assembly could lead to an unsafe or dangerous condition.



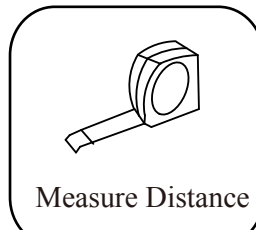
Square Assembly

Check that assembly is square before tightening bolts.

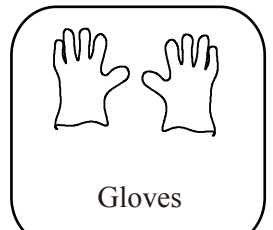


Use Level

Check that set or assembly is properly level before proceeding.



Measure Distance

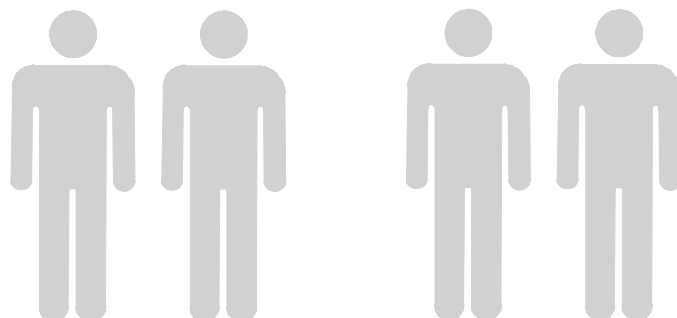


Gloves

IMPORTANT

How many people needed for the installation work

Requires Four people and take 7-10 hours for installation.



PLAN AHEAD

Site Selection

I Avoid overhanging trees as much as possible as leaves will make regular cleaning necessary and broken branches are a potential hazard.

I Small trees, bushes or fences nearby can be helpful, acting as a wind break.

Site Preparation

The site must be prepared so that the base of the shed is level all round and checking with a spirit level is required.

The base can be constructed by treated timber or concrete, in order to stop the moisture getting into the shed.

The shed is not designed to be built onto lawn directly. Also the ground will get muddy during rainy days.

If a concrete pad is made, it is important that this slopes towards the edges to prevent water ingress.

Time must be allowed for any concrete or cement to dry before building the shed on top.

Bases can also be constructed from bricks, blocks, or mounted on a concrete pad.

The bricks or blocks should be cemented onto firm and level concrete footings and the greenhouse frame drilled and screwed to the base.

IMPORTANT NOTES:

Find someone to help you: it is much easier with someone to hold parts, pass tool sect. Also some steps require two people to lift structures together. This is not very heavy work so would suit most able-bodied people.

Allow plenty of time: rushing often causes errors and the re-doing of incorrect assemblies. If you have never built a shed before, it can take most of a day to carefully complete the construction.

Have the right tools to hand.

Safety clothing as recommended in the 'Tools' section.

Ideally let out the parts and check that all are present before commencing construction. Lay on cloths or plastic sheets if there is any risk of scratching the parts.

Tighten all nuts carefully, being sure not to miss any. Check the frame is square and using a spirit level to check that it is upright.

For your safety concern, please do not stand under the metal shed in heavy wind or snow days.

For safety, please use expansion screws to reinforce the posts to the ground.

Please clear the snow off the roof in time for the heavy snowfall.

Make sure all screws are tightened before use.

Repeat to confirm all screws, buckles and straps every 90 days.

Please keep all screws loose during the assembly process and tighten them after completing the installation.

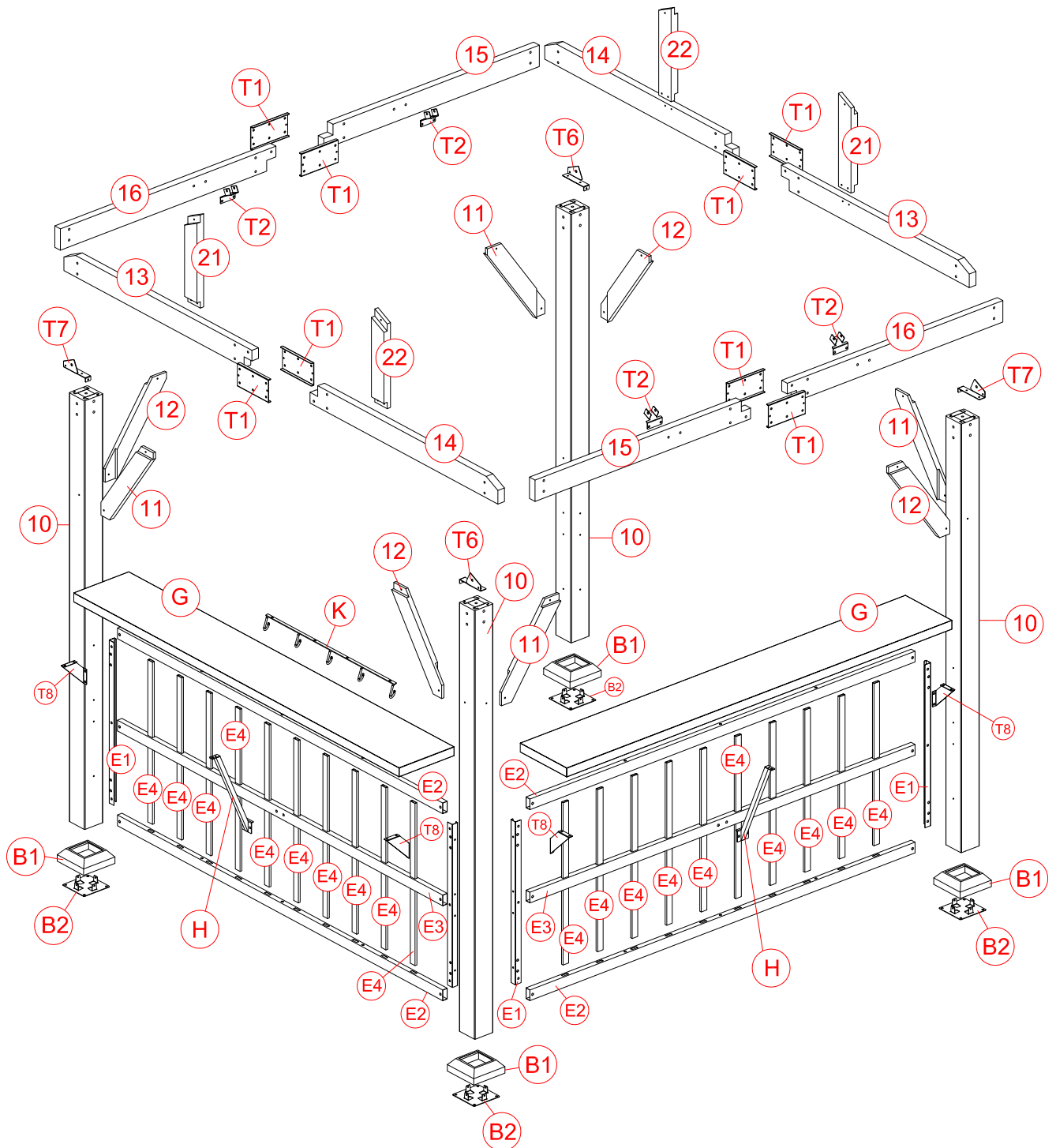
Do not use or store objects in the Metal Shed with open flames or flammable chemicals.

Please note that some parts have sharp edges and should be handled with gloves.

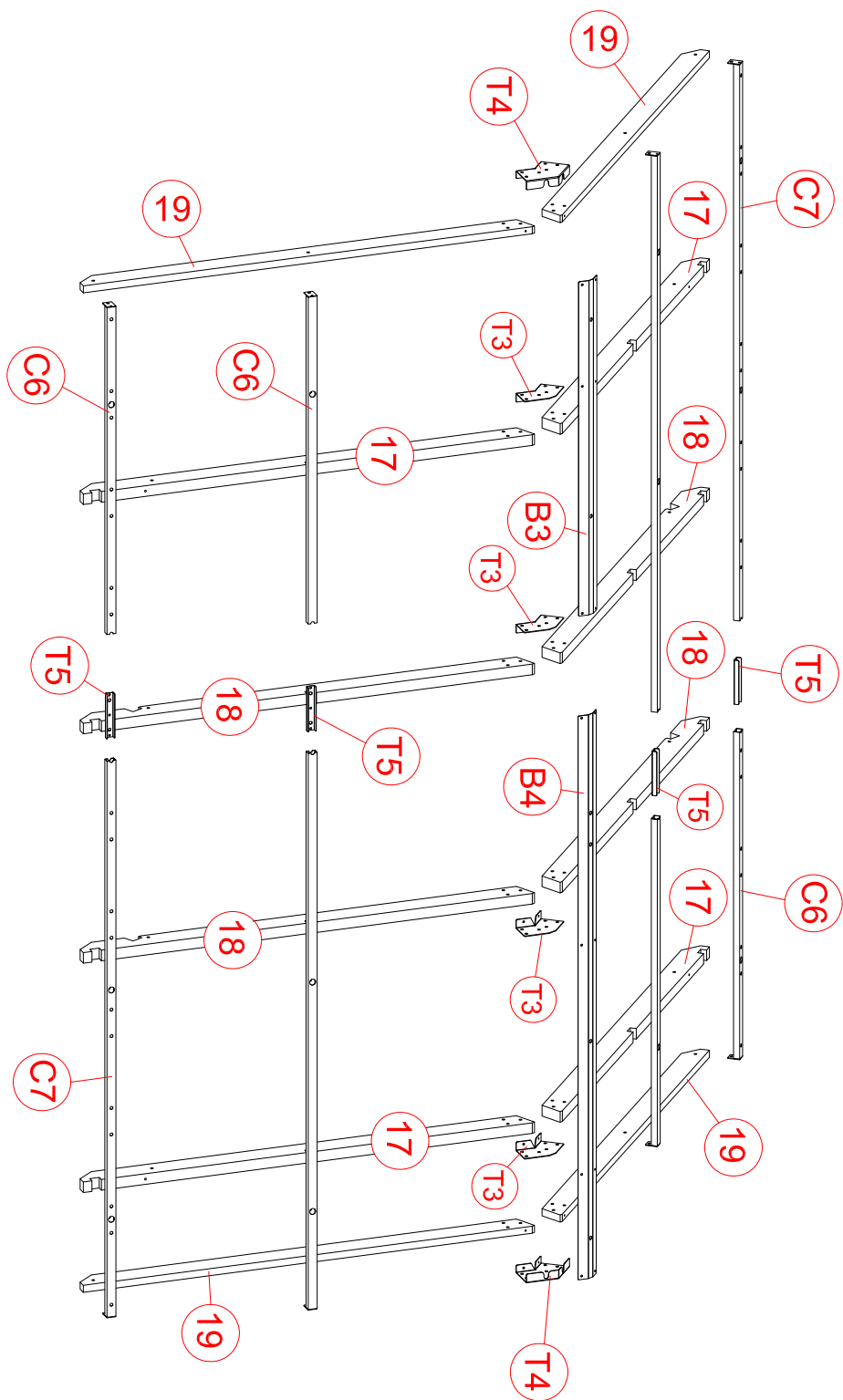
If any parts are missing, broken, damaged or worn, discontinue use of the product until repairs are made or factory replacement parts are installed.

Installation of the product in a manner that does not conform to the manufacturer's instructions may result in the loss of the warranty policy for this product.

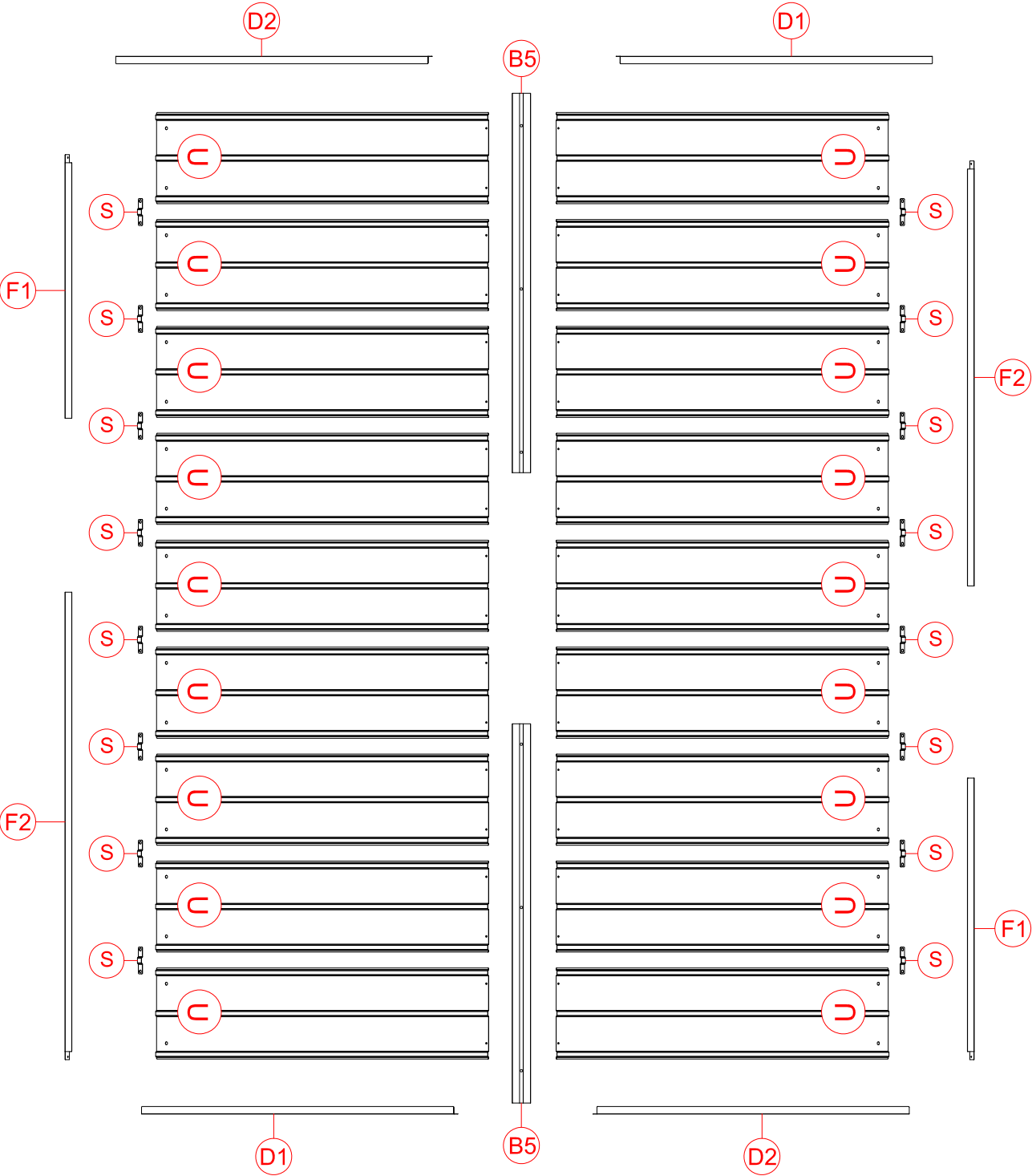
FIRST PART



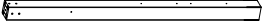
SECOND PART



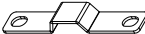
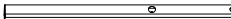
THIRD PART

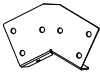
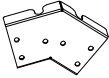
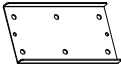
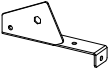
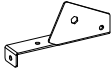
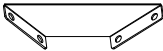
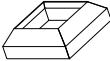
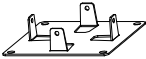


Parts List (Box 1)

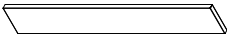
⑩	Ⓑ5	Ⓕ2	Ⓑ4	Ⓒ4
				
4 PCS	2 PCS	2 PCS	1 PC	2 PCS
Ⓒ7				
				
2 PCS				

Parts List (Box 2)

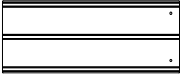
⑬	⑭	⑮	⑯	⑰
				
2 PCS	2 PCS	2 PCS	2 PCS	4 PCS
⑱	⑲	⑪	⑫	⑳
				
4 PCS	4 PCS	4 PCS	4 PCS	2 PCS
⑳	Ⓑ3	Ⓔ	Ⓒ5	Ⓒ6
				
2 PCS	1 PC	16 PCS	2 PCS	2 PCS

T5 	T3 	T4 	T2 	T1 
4 PCS	4 PCS	2 PCS	4 PCS	8 PCS
T7 	T6 	T8 	H 	E1 
2 PCS	2 PCS	4 PCS	2 PCS	4 PCS
B1 	B2 	K 	D1 	D2 
4 PCS	4 PCS	1 PC	2 PCS	2 PCS
F1 				
2 PCS				

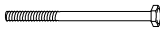
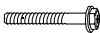
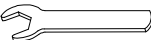
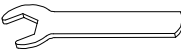
Parts List (Box 3)

G 	E2 	E3 		
2 PCS	4 PCS	2 PCS		

Parts List (Box4)

(U) 	(E4) 			
18 PCS	20 PCS			

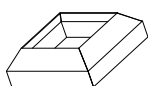
Parts List (Box 4)

(AA)  M6x15	(BB)  M6x20	(EE)  M6x30	(H4)  M5x25	(H5)  M6
102+10 PCS	80+5 PCS	60+3 PCS	94+6 PCS	34+5 PCS
(H6)  M6	(H9)  M8	(HH)  M6x65	(J7)  M8x150	(KK)  M6x50
6+1 PCS	32+3 PCS	6+1 PCS	16+1PCS	4+1 PCS
(H8)  M5x35	(LL)  M8	(RR)  M4x16	(UU)  M6x80	(PP)  D8x180
28+3 PCS	16+2 PCS	26+3 PCS	8 PCS	8 PCS
(Z1)  M6	(Z2)  M6	(Z3)  M8		
2 PCS	2 PCS	2 PCS		

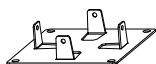
1



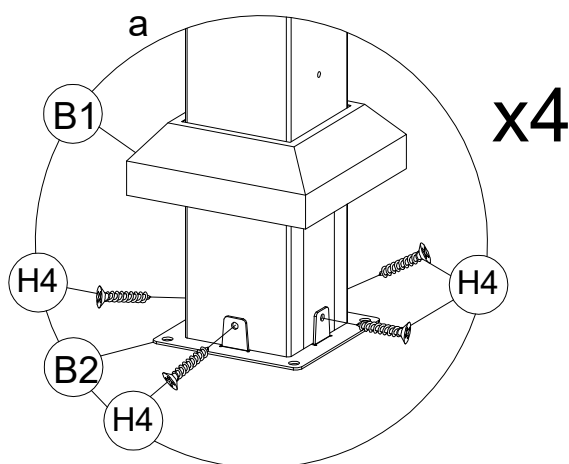
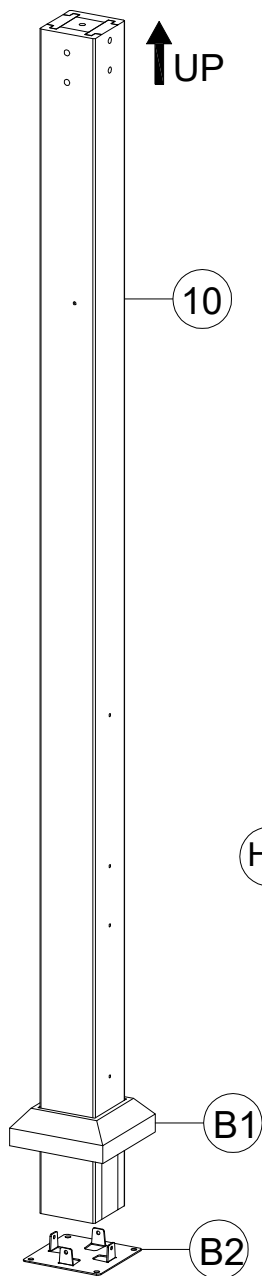
(10) x4



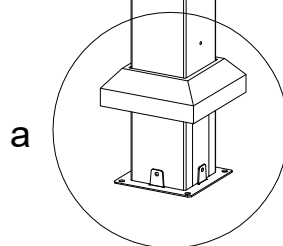
(B1) x4



(B2) x4



x4



(H4) x16



M5x25

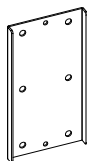
2



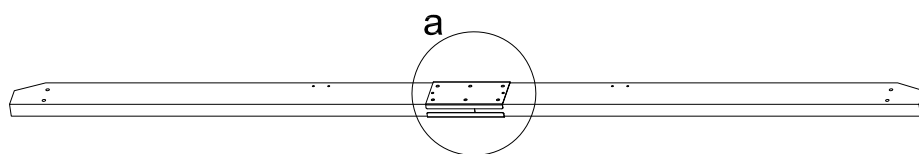
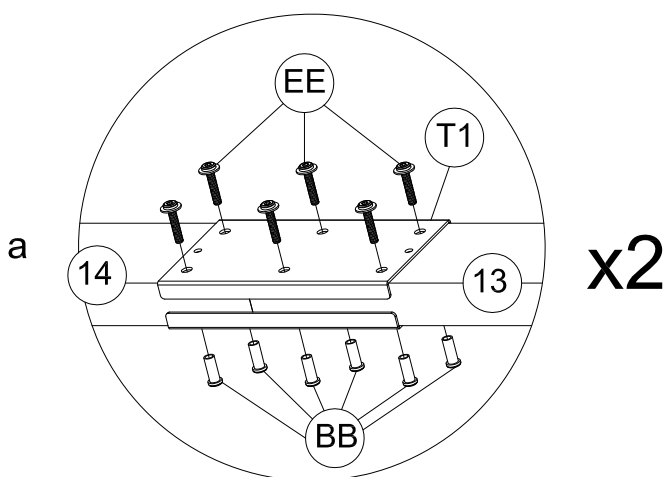
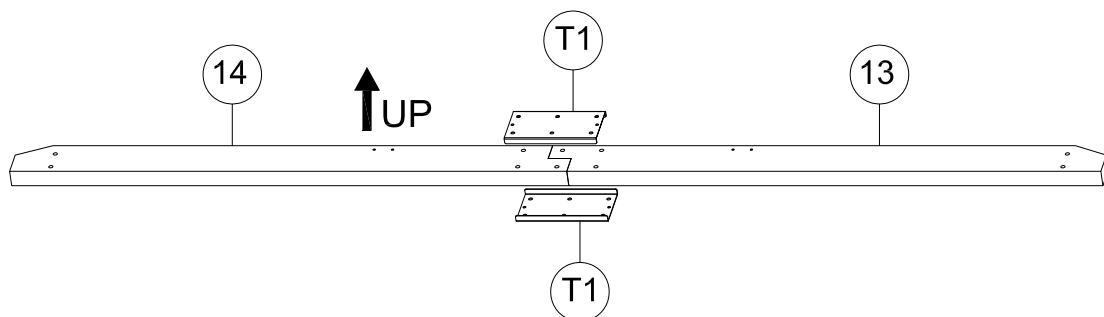
13 x2



14 x2



T1 x4



BB x12



M6x20

EE x12



M6x30

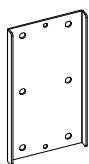
3



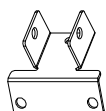
15 x2



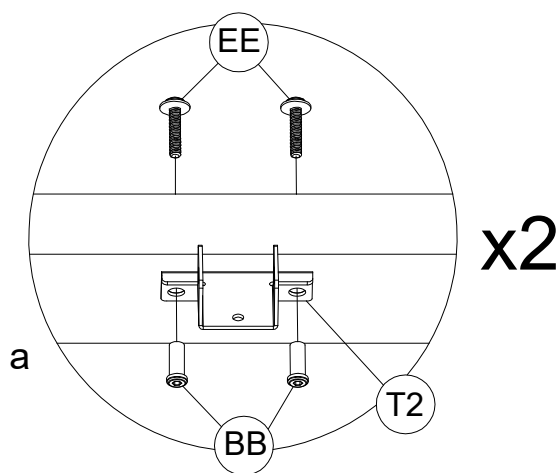
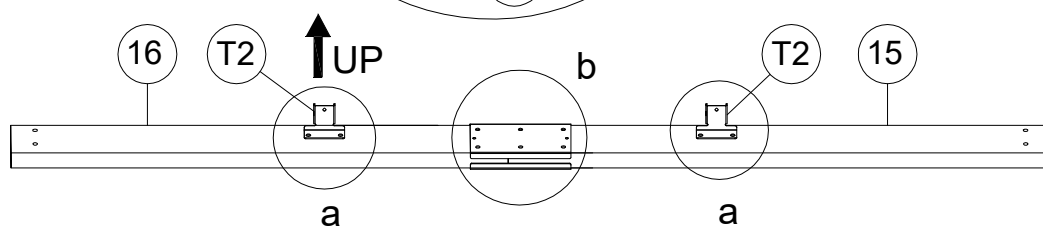
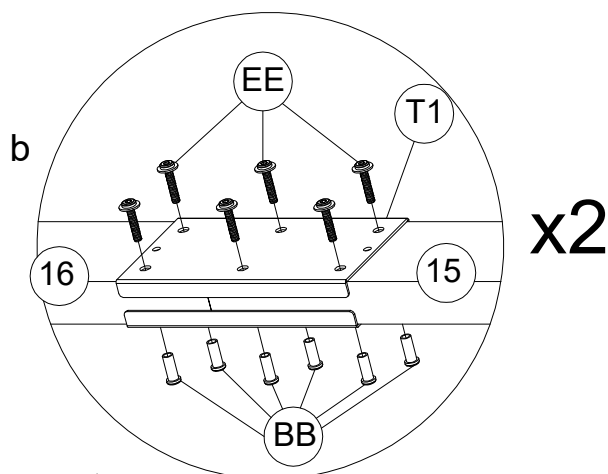
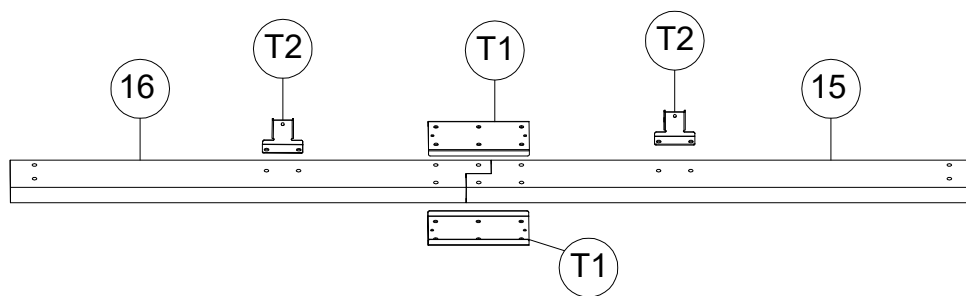
16 x2



T1 x4



T2 x4



BB x20



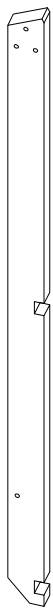
M6x20

EE x20

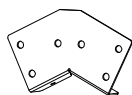


M6x30

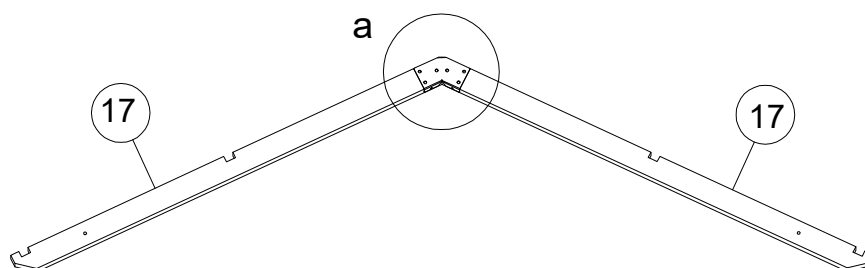
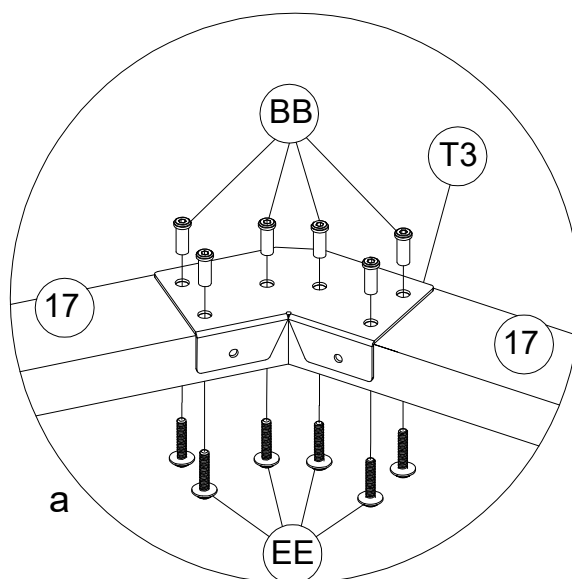
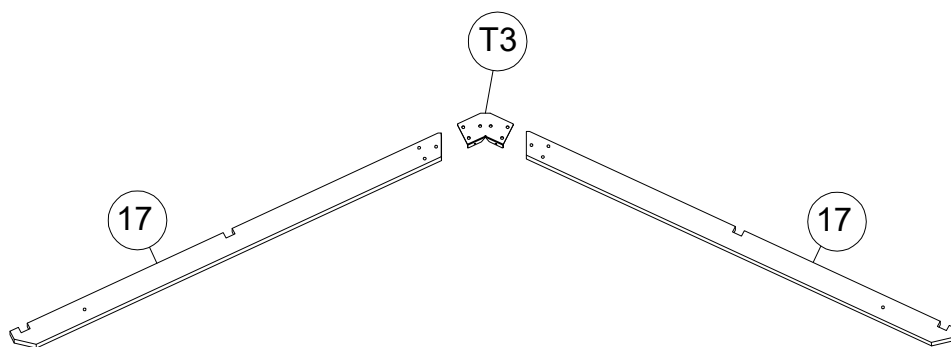
4



17 x4



T3 x2



BB x12



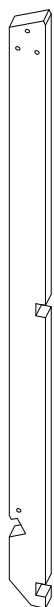
M6x20

EE x12

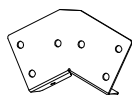


M6x30

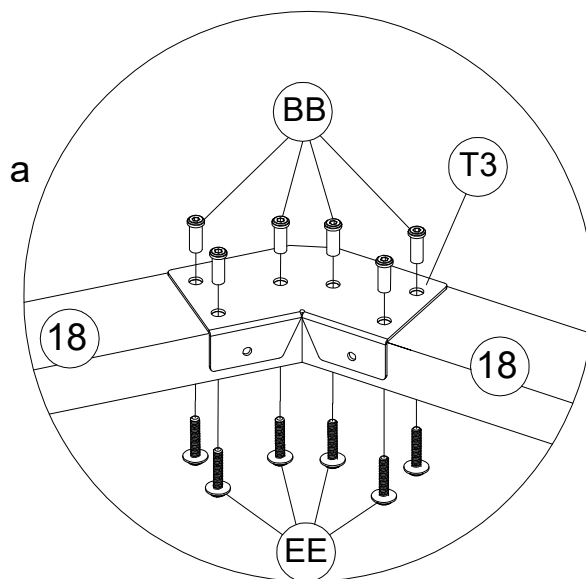
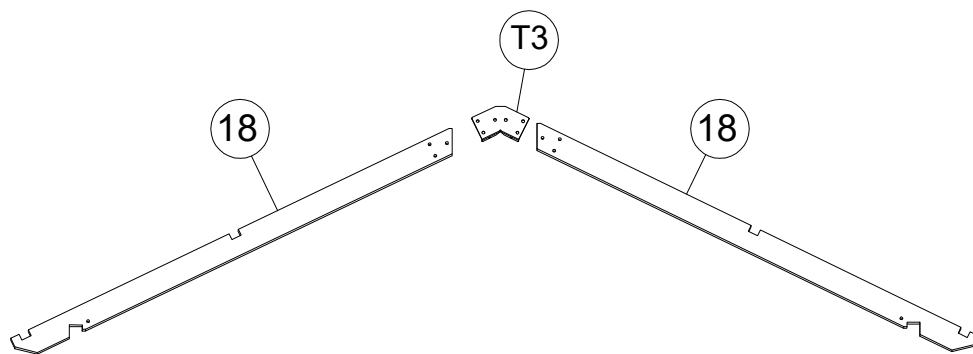
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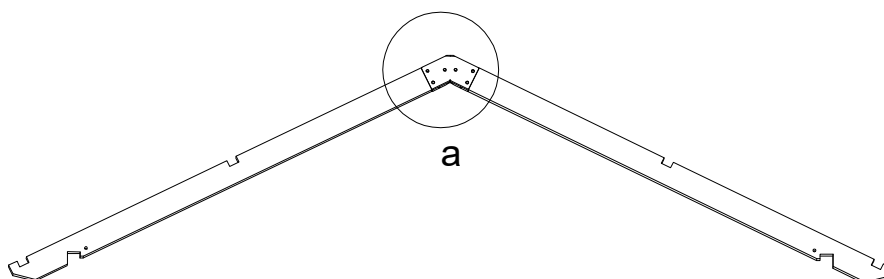
18 x4



T3 x2



x2



BB x12



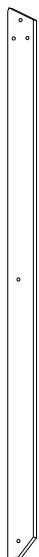
M6x20

EE x12

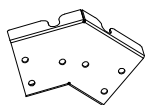


M6x30

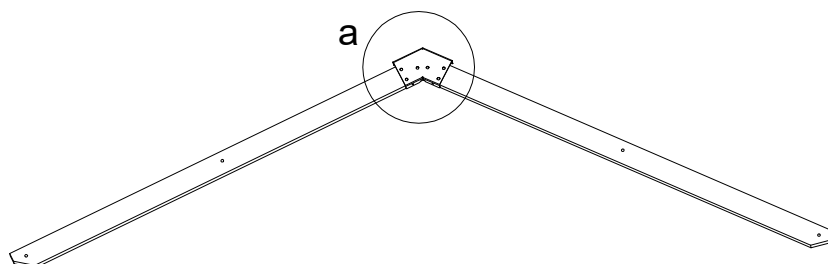
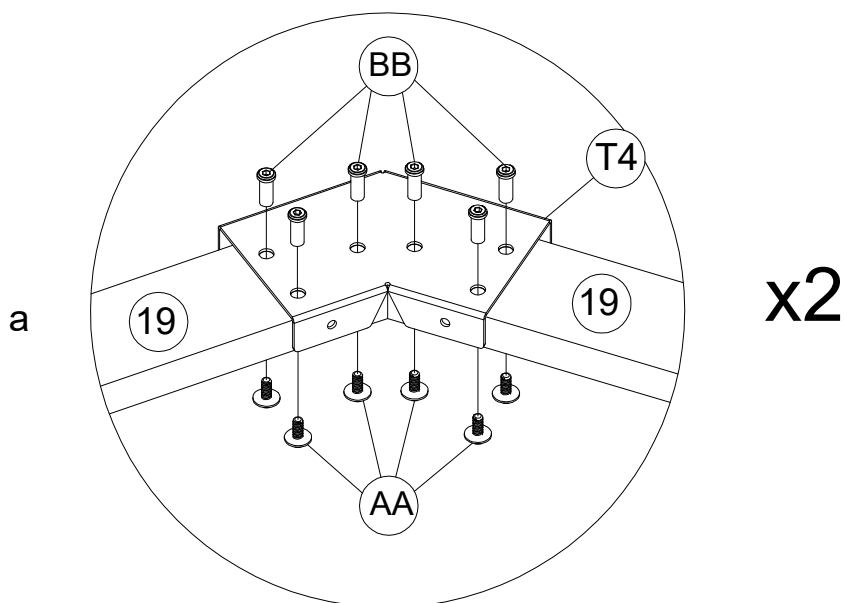
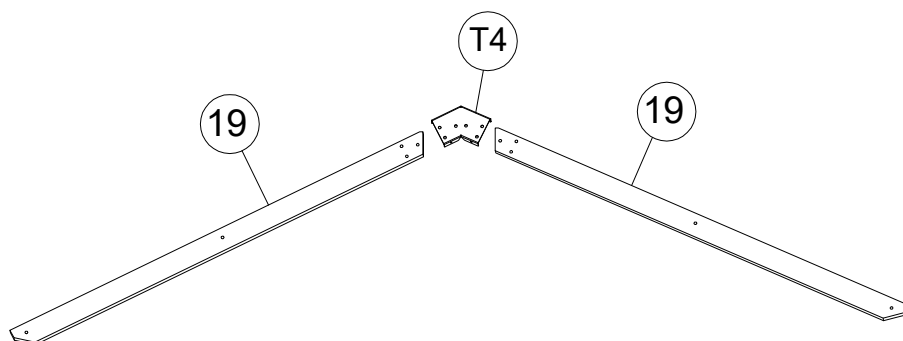
6



19 x4



T4 x2



BB x12



M6x20

AA x12



M6x15

7



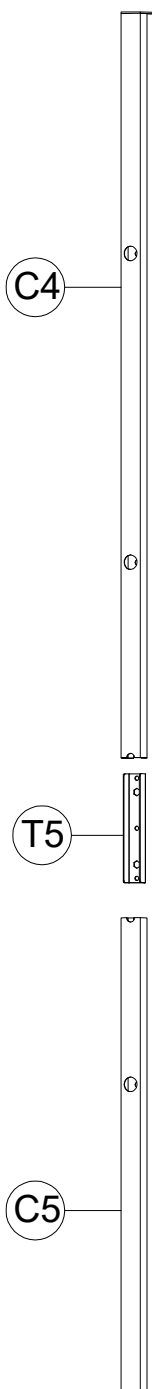
C4 x2



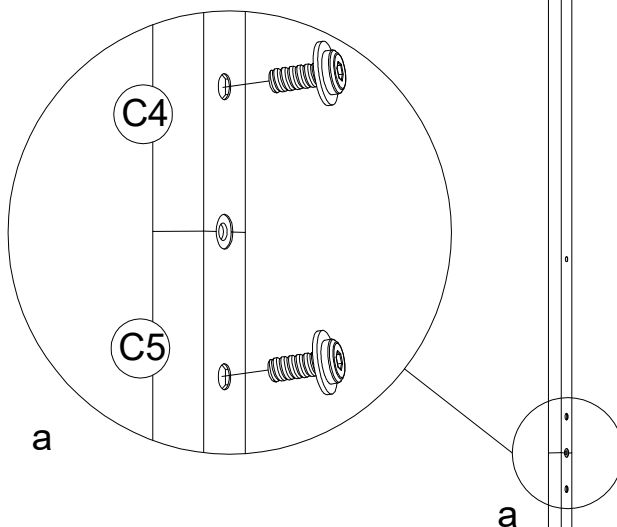
C5 x2



T5 x2



x2

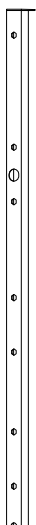


AA x4

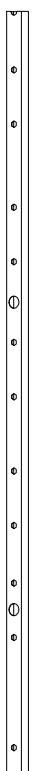


M6x15

8



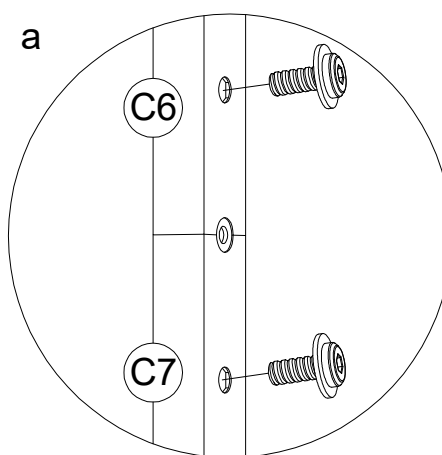
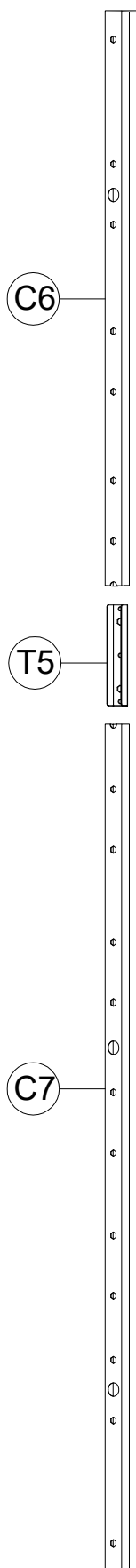
C6 x2



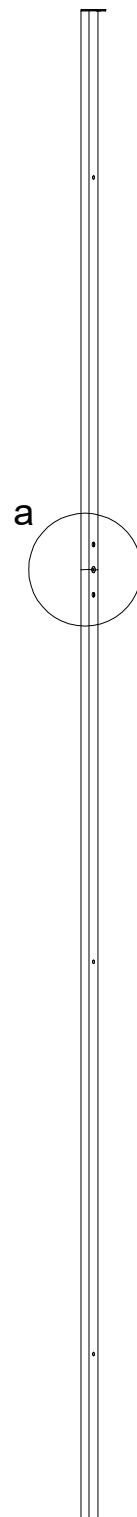
C7 x2



T5 x2



x2

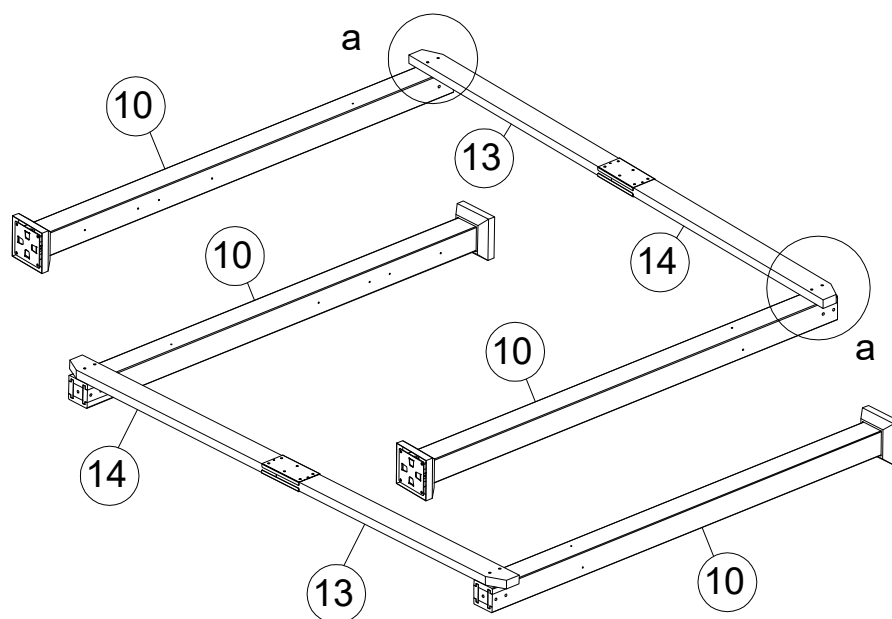
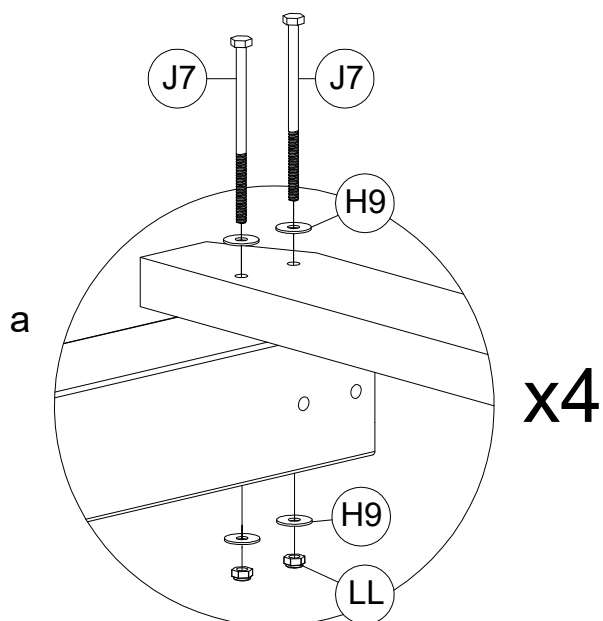


AA x4



M6x15

9



H9 x16



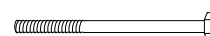
M8

LL x8

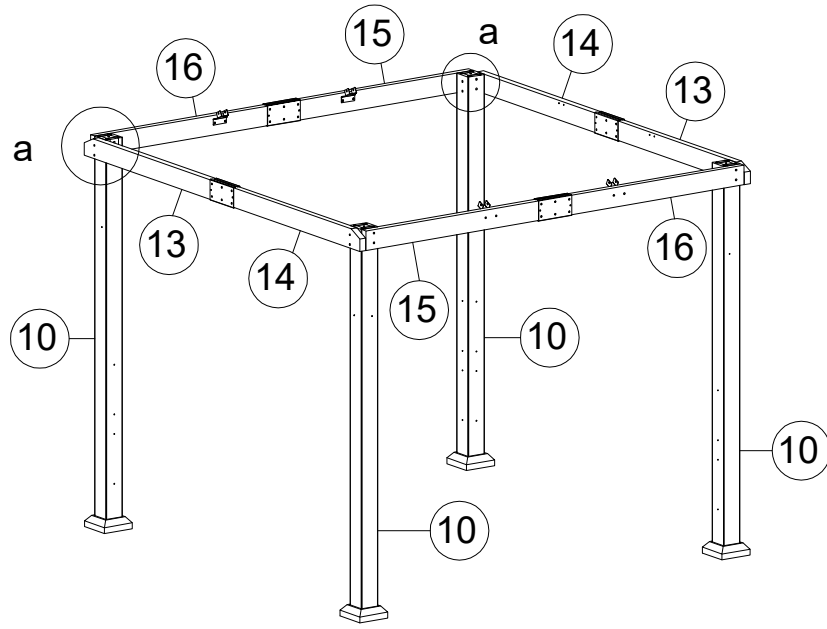
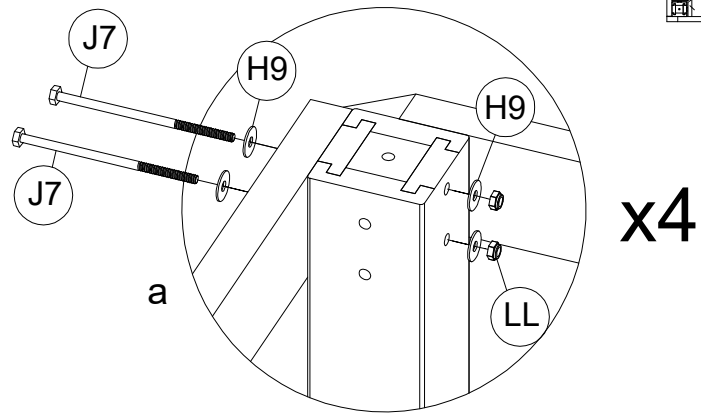
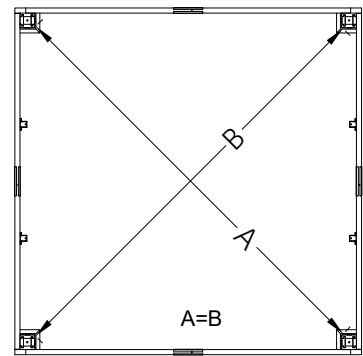


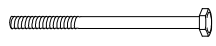
M8

J7 x8



M8x150



H9 x16  M8	LL x8  M8	J7 x8  M8x150
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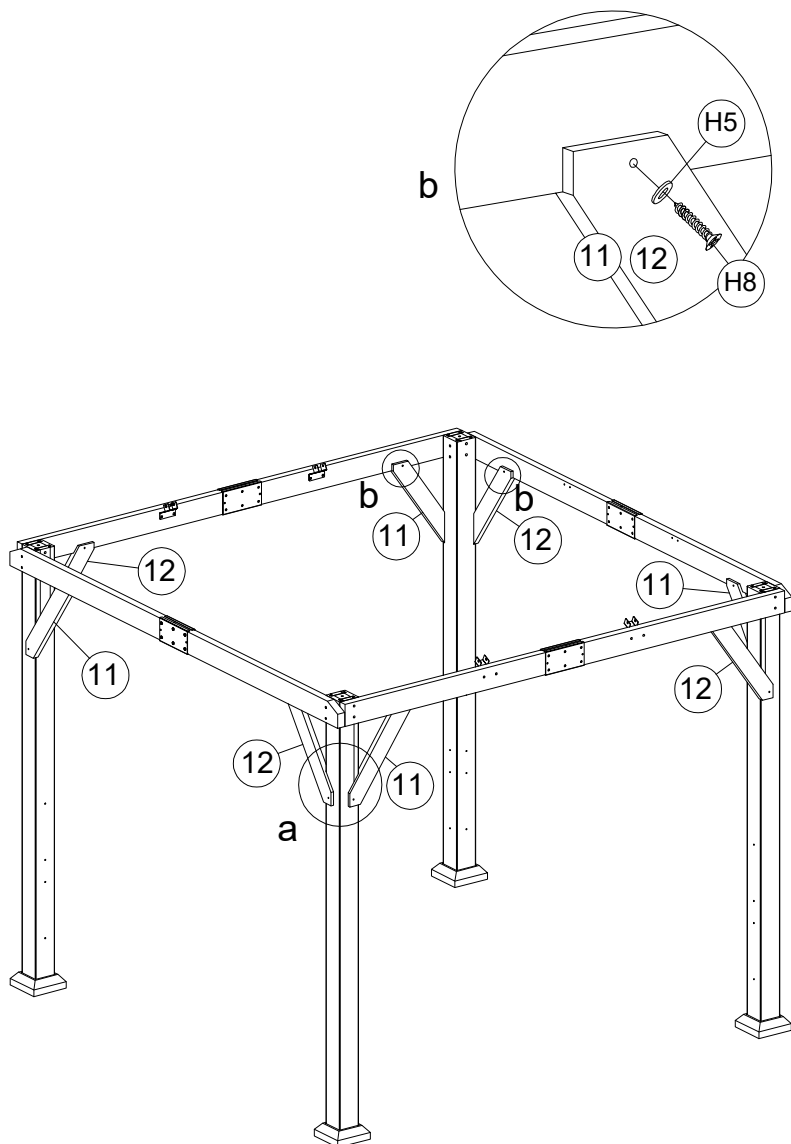
11



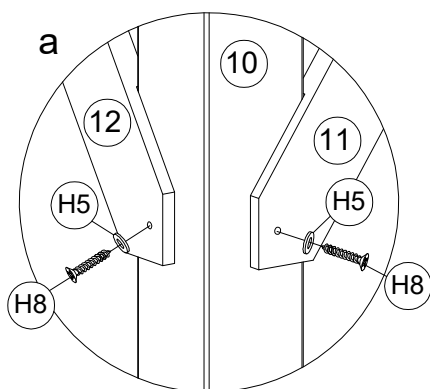
11 x4



12 x4



x8



x4

H8 x16



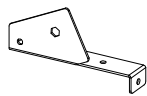
M5x35

H5 x16

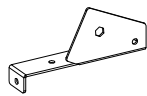


M6

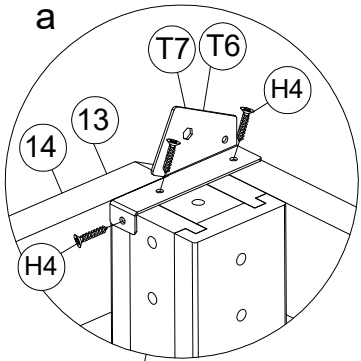
12



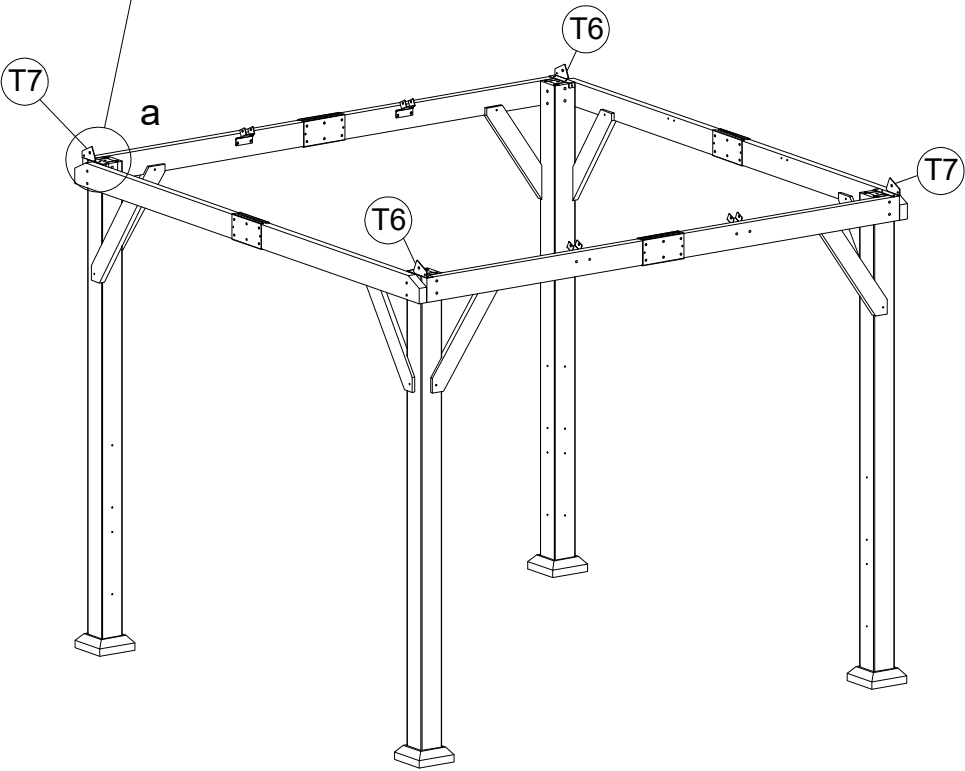
T7 x2



T6 x2



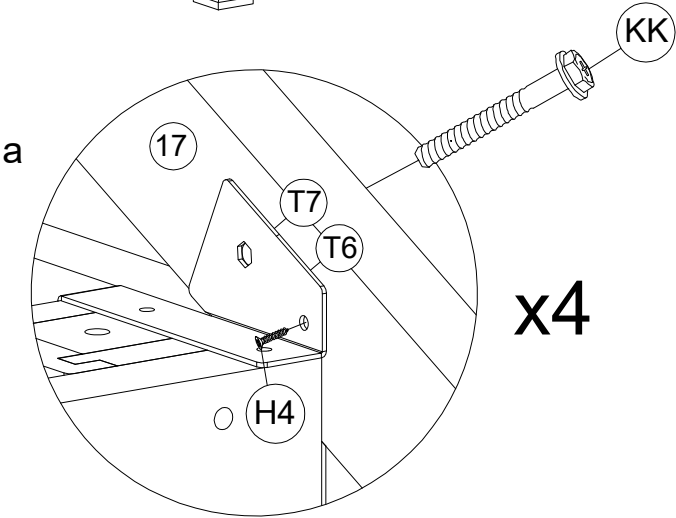
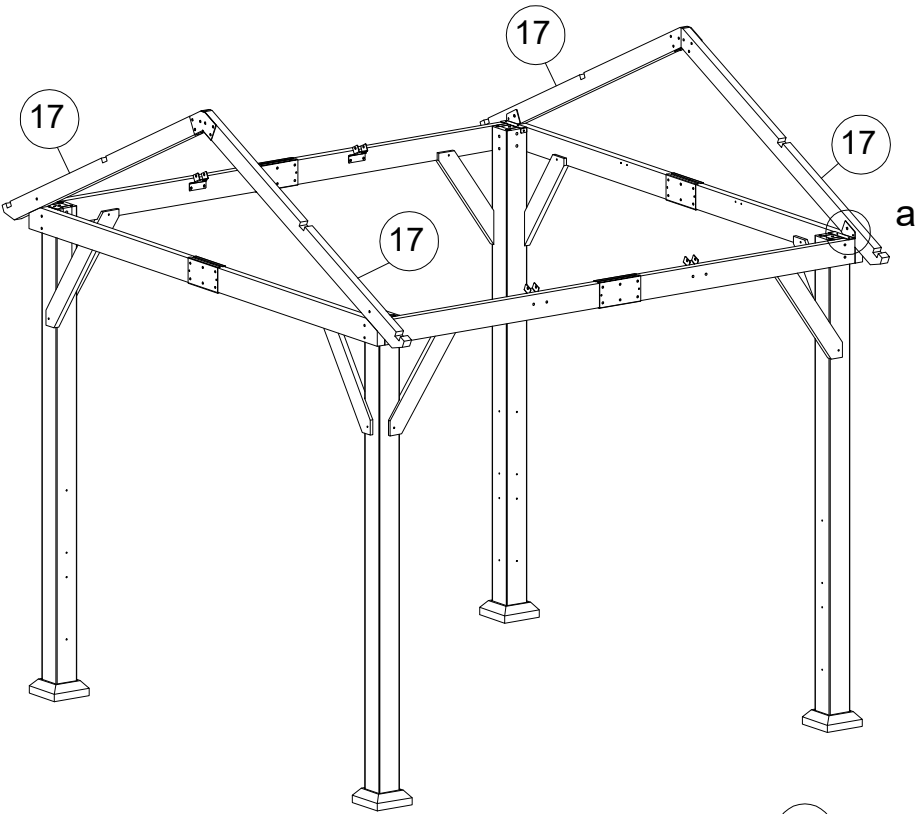
x4



H4 x12



M5x25



x4

H4 x4  M5x25	KK x4  M6x50
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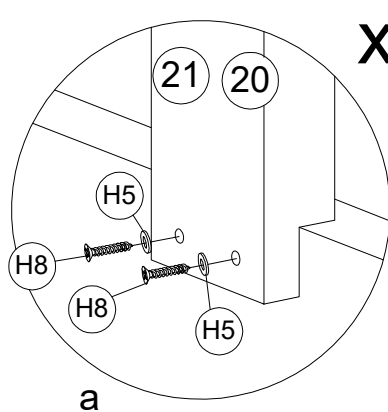
14



(21) x2

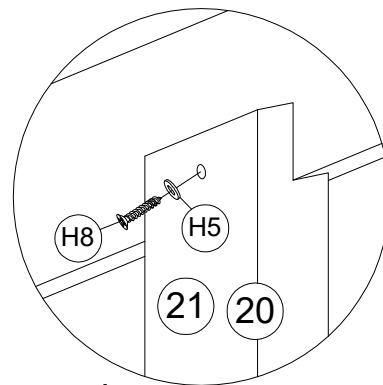


(20) x2



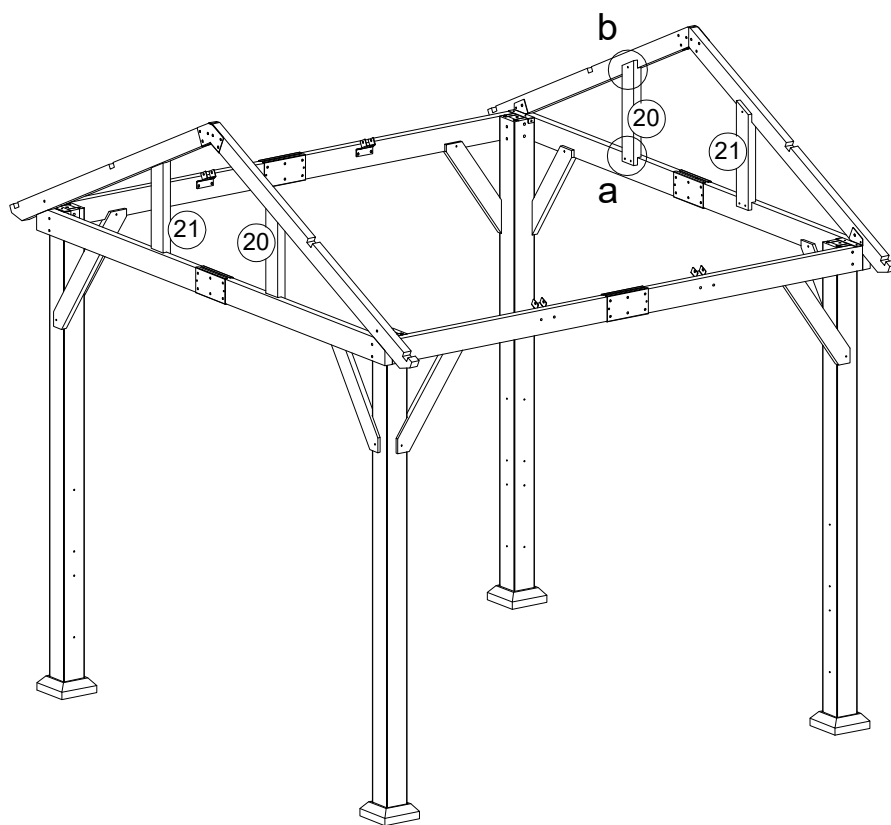
a

x4



b

x4



(H8) x12

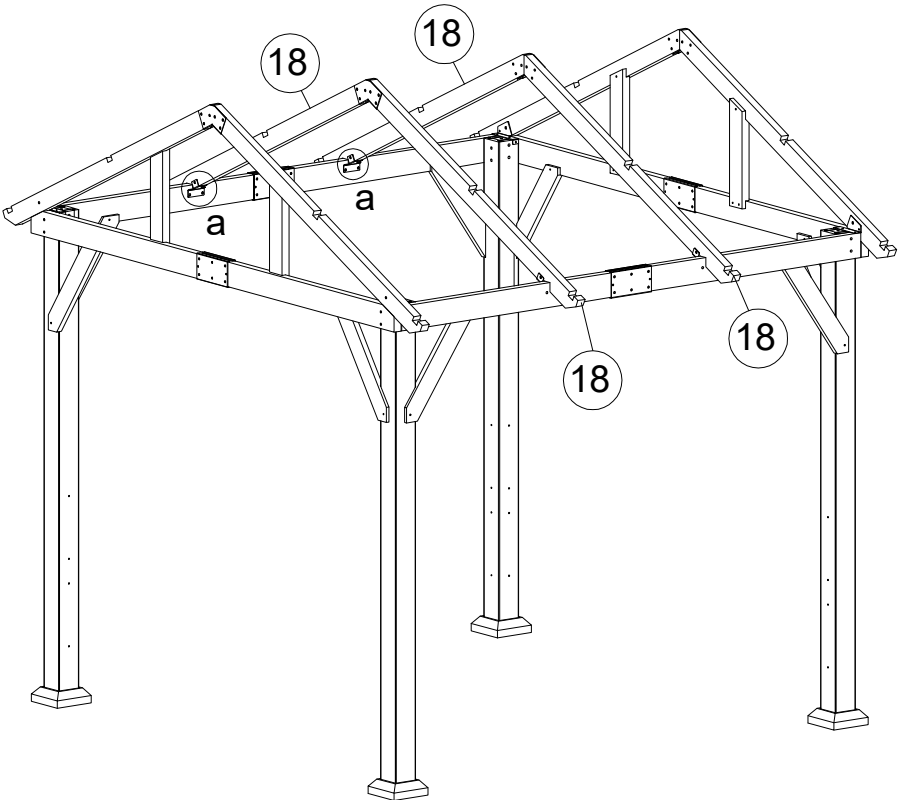
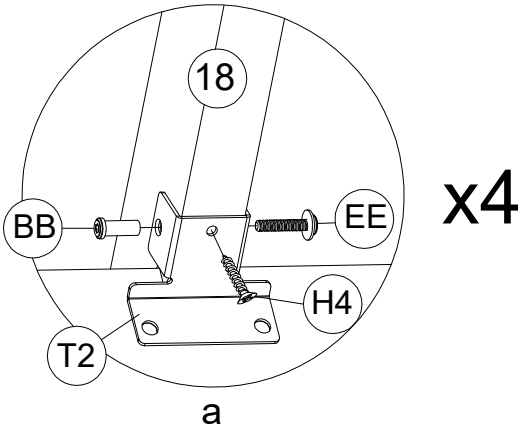


M5x35

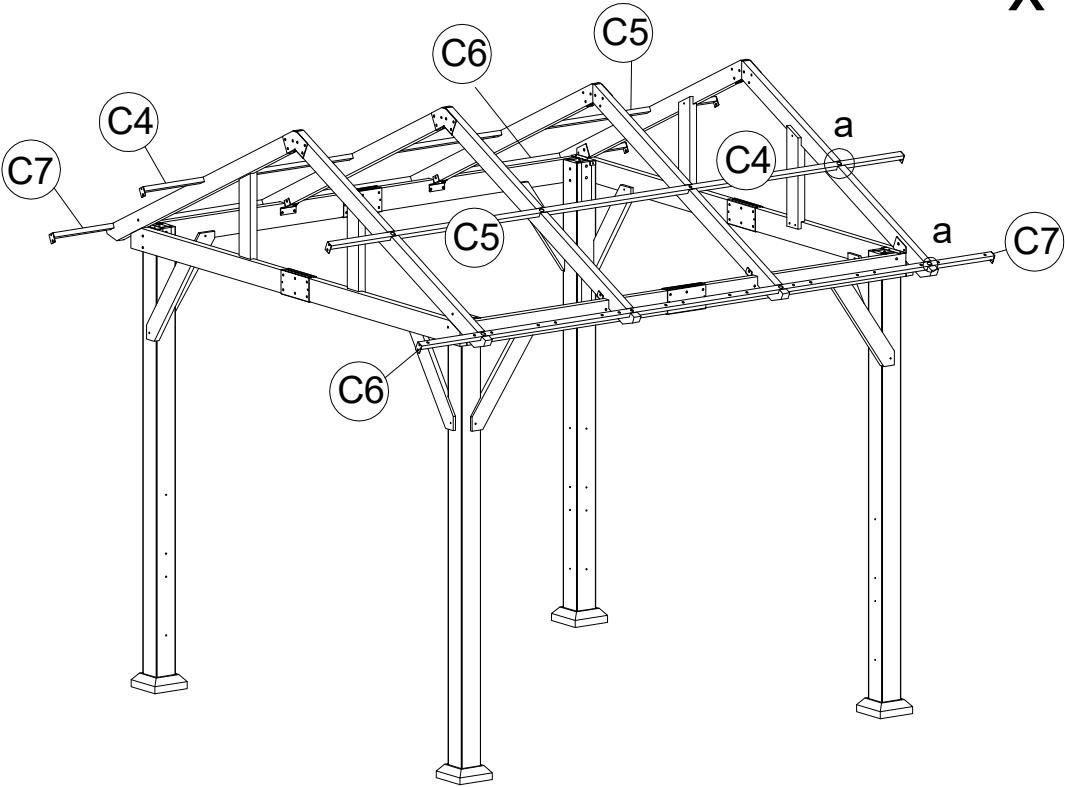
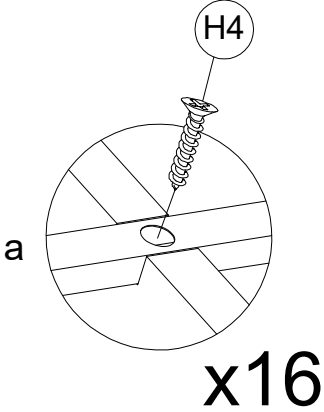
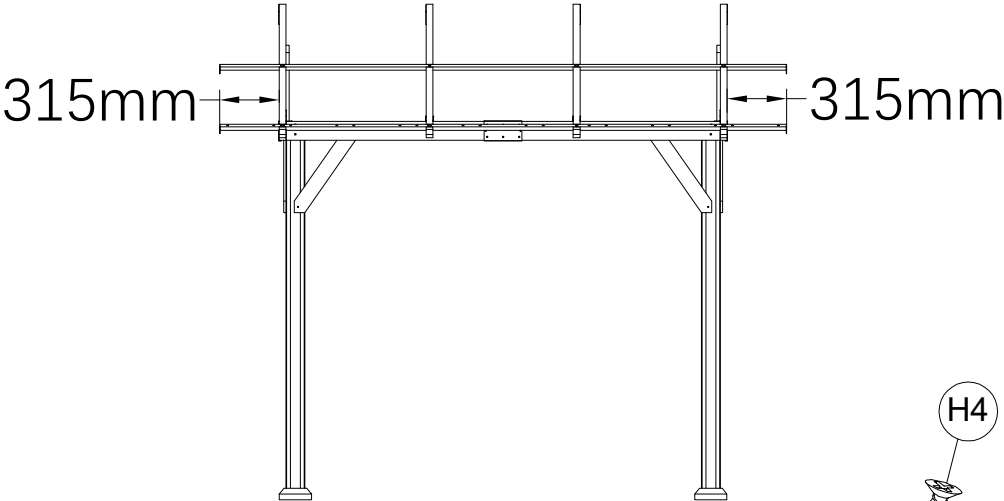
(H5) x12



M6



H4 x4  M5x25	BB x4  M6x20	EE x4  M6x30
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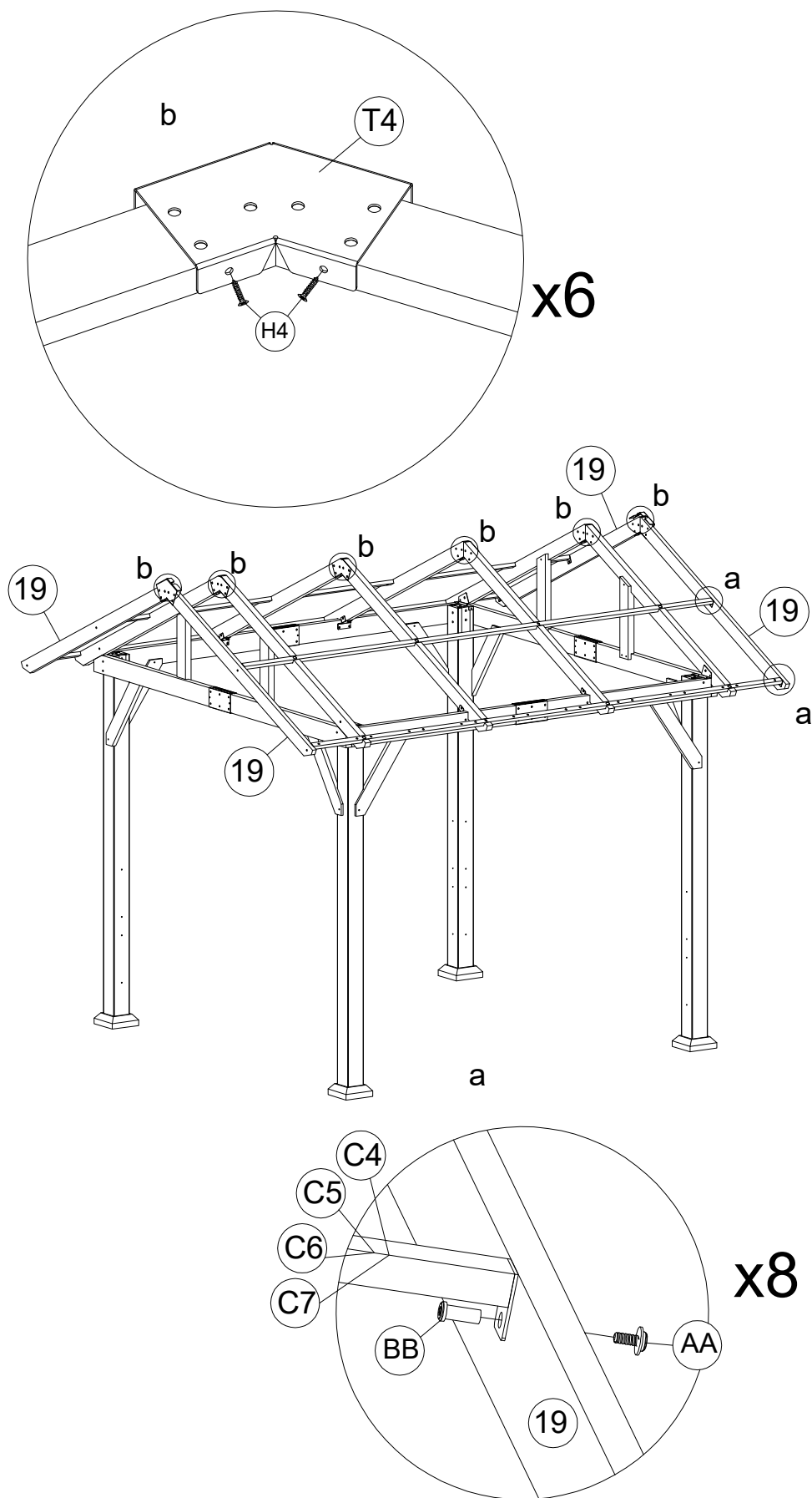


H4 x16



M5x25

17



H4 x4



M5x25

BB x8



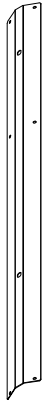
M6x20

AA x8



M6x15

18

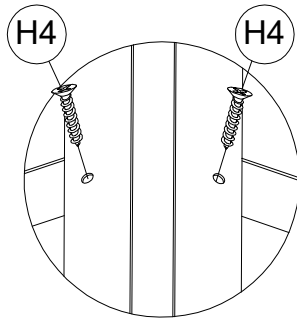


B3 x1

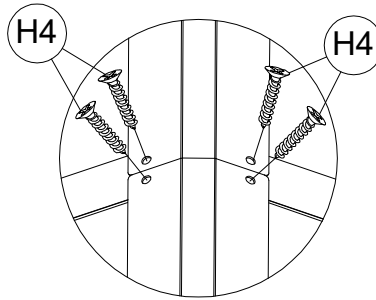


B4 x1

x3

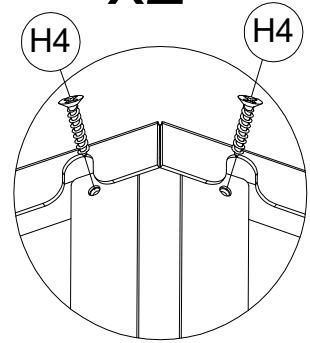


a

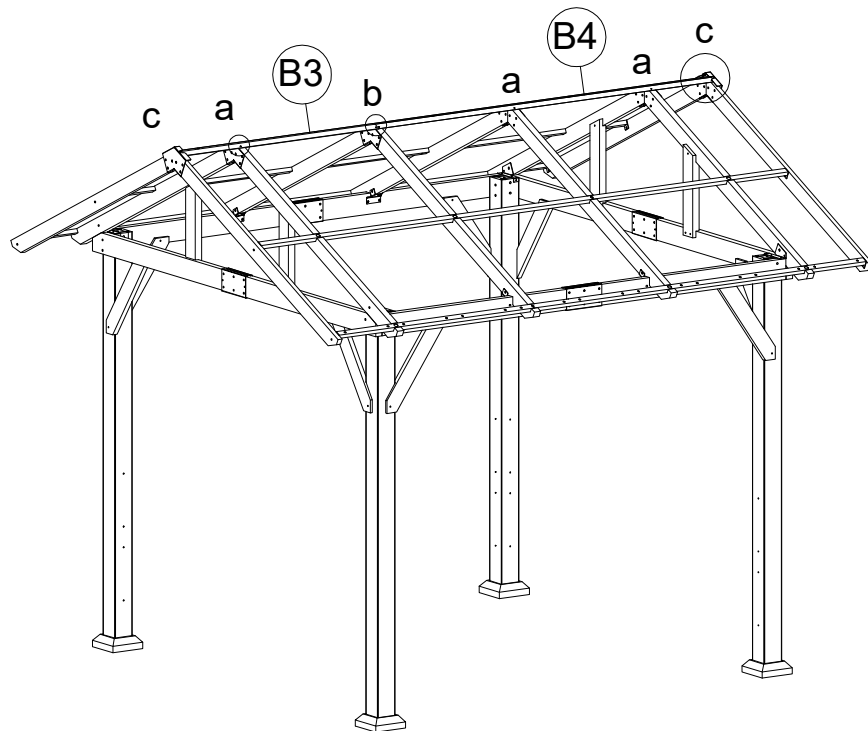


b

x2



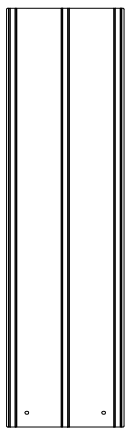
c



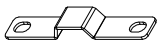
H4 x14



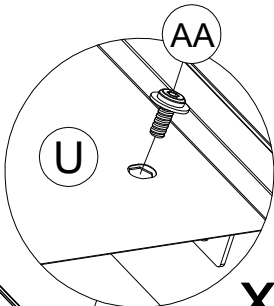
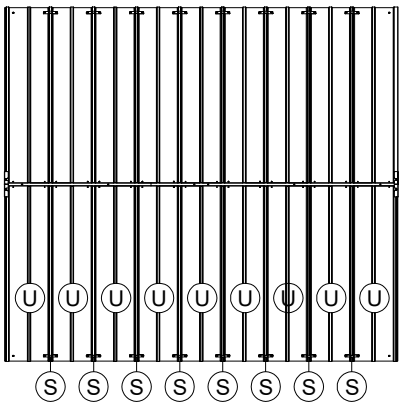
M5x25



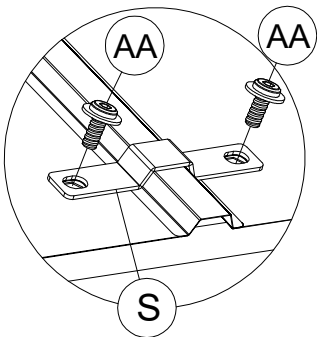
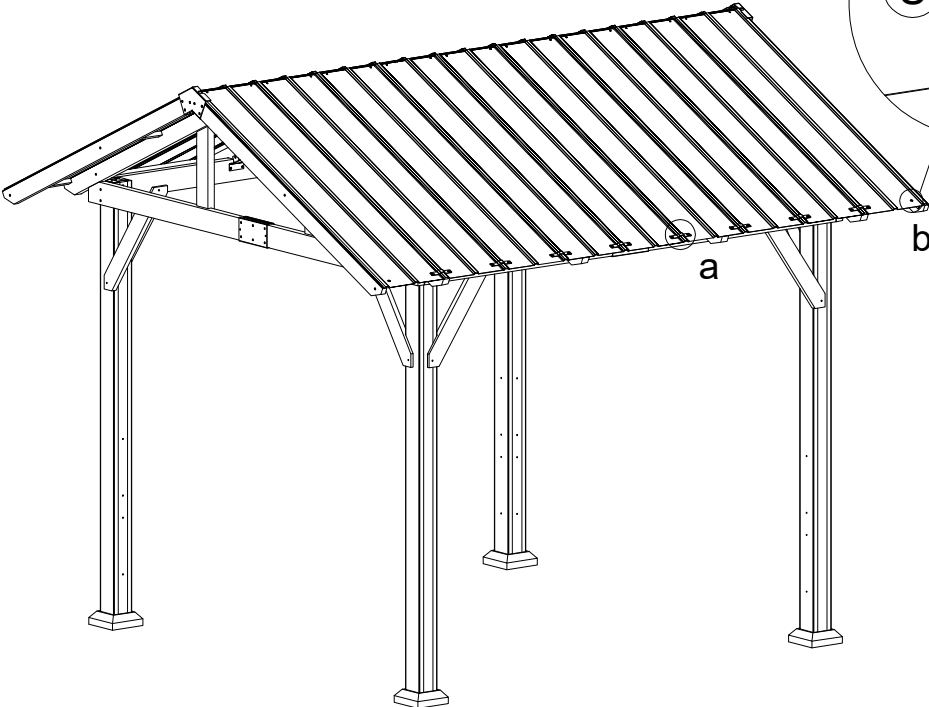
U x18



S x16



x4



x16

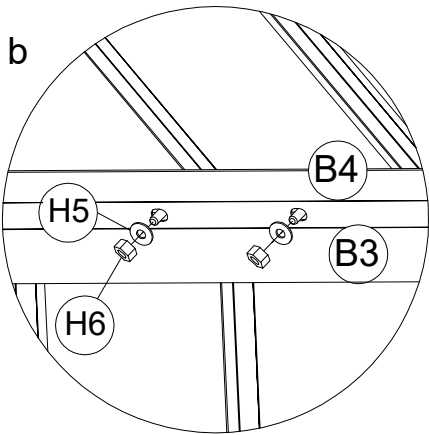
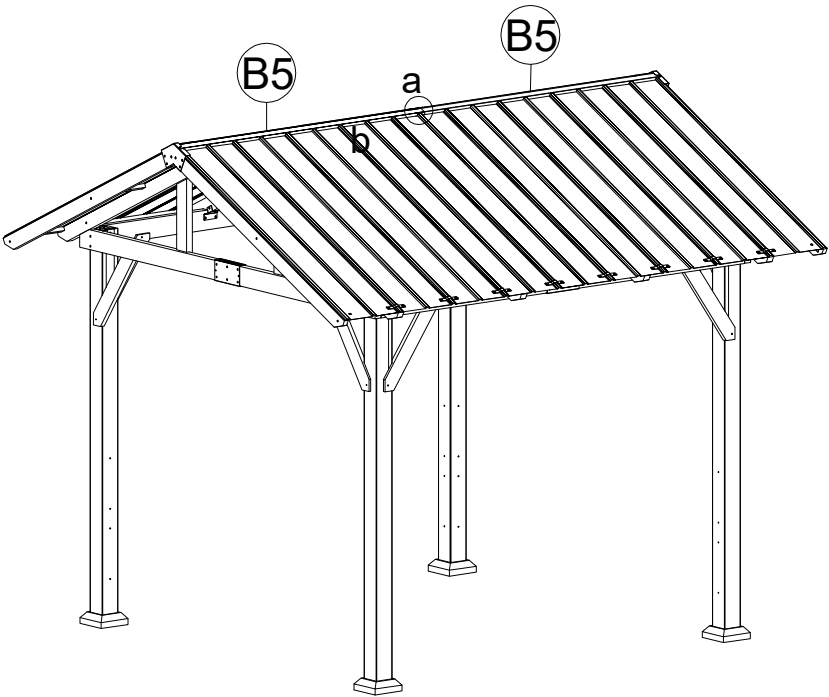
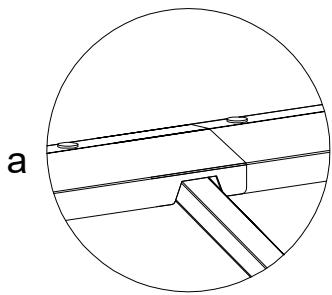
AA x36



M6x15



B5 x2



x2

H6 x6



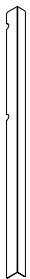
M6

H5 x6

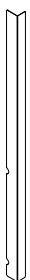


M6

21



D1 x2



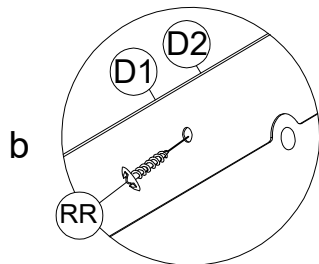
D2 x2



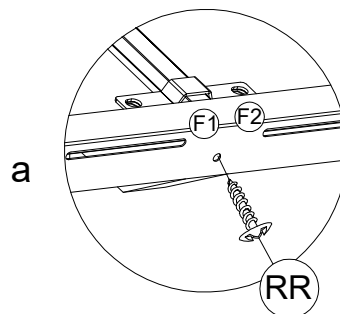
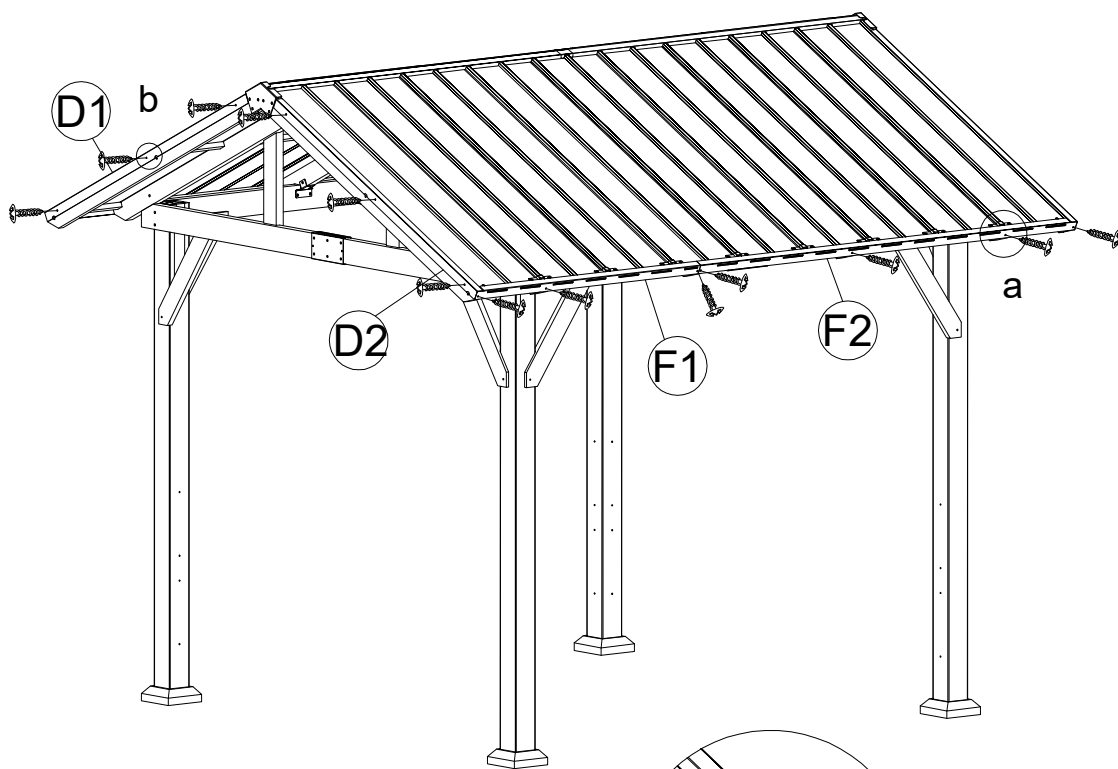
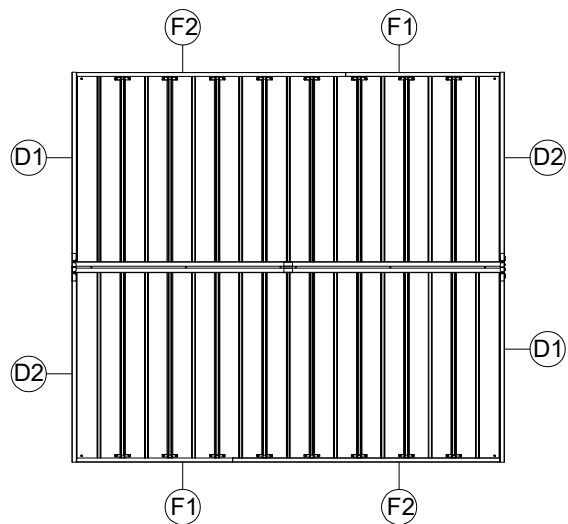
F1 2x



F2 2x



x4



x4

RR x26



M4x16

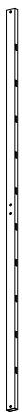
22



E1 x4



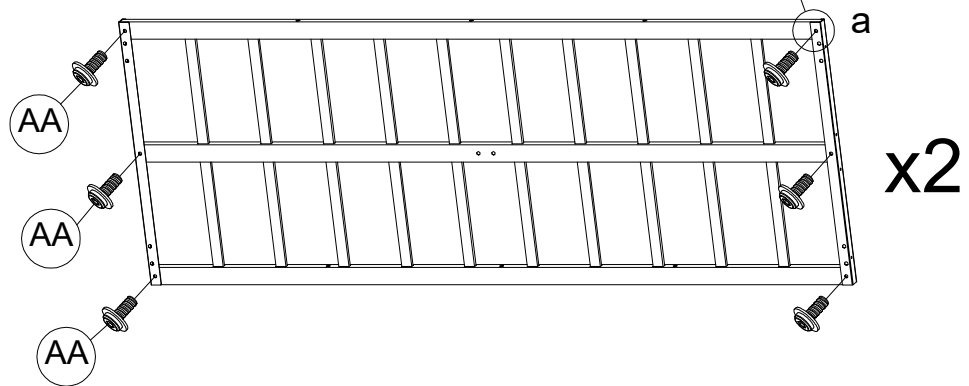
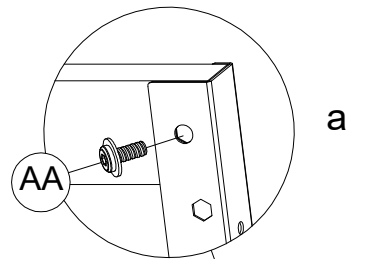
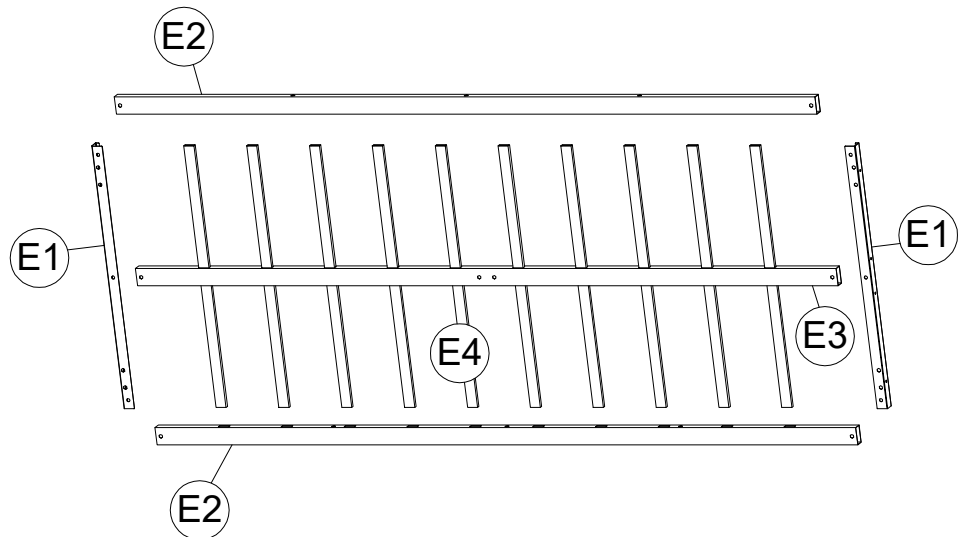
E2 x4



E3 x2



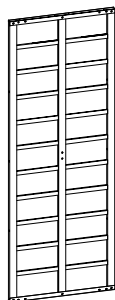
E4 x20



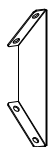
AA x12



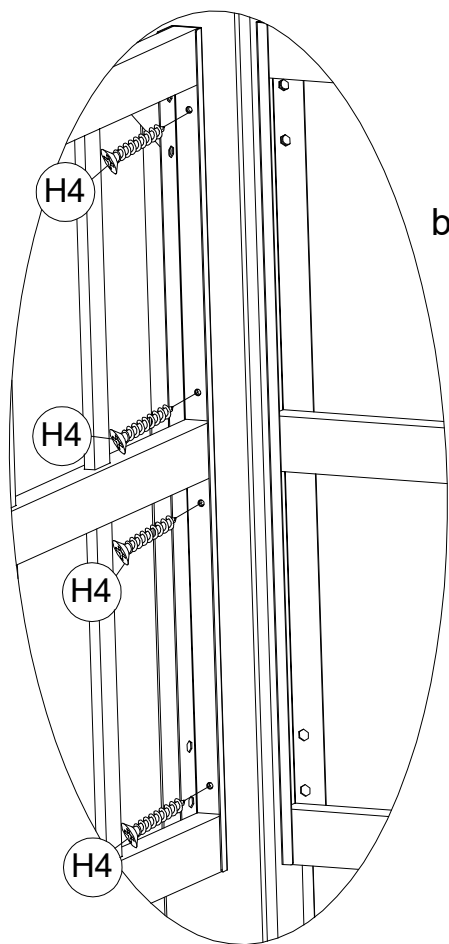
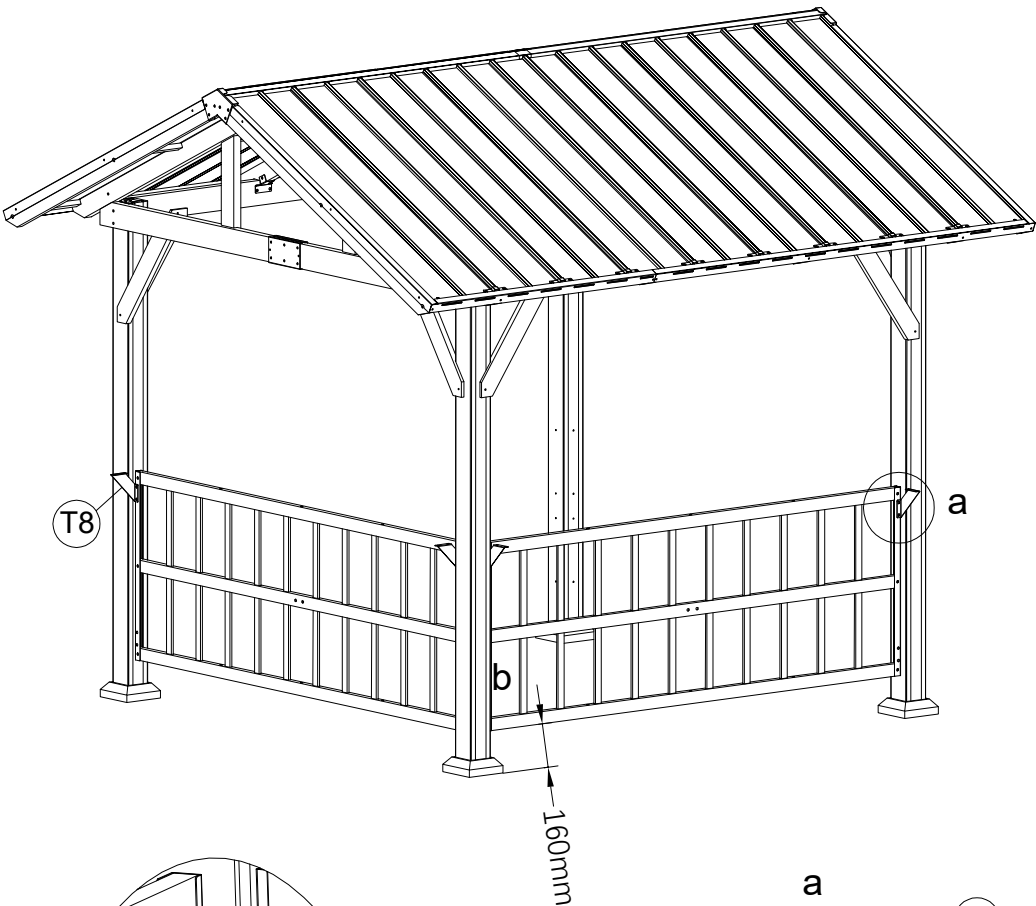
M6x15



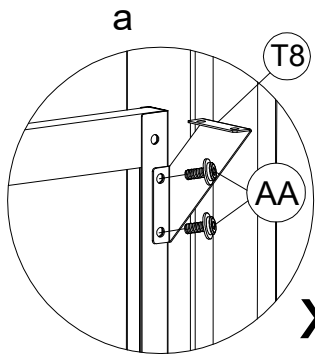
x2



T8 x4



x4



x4

AA x8



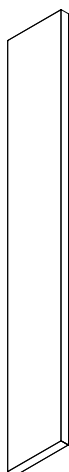
M6x15

H4 x16

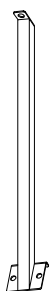


M5x25

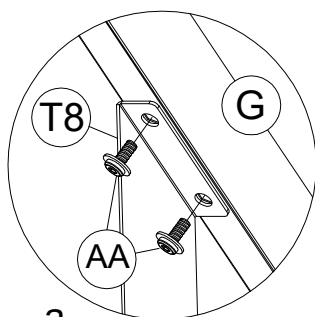
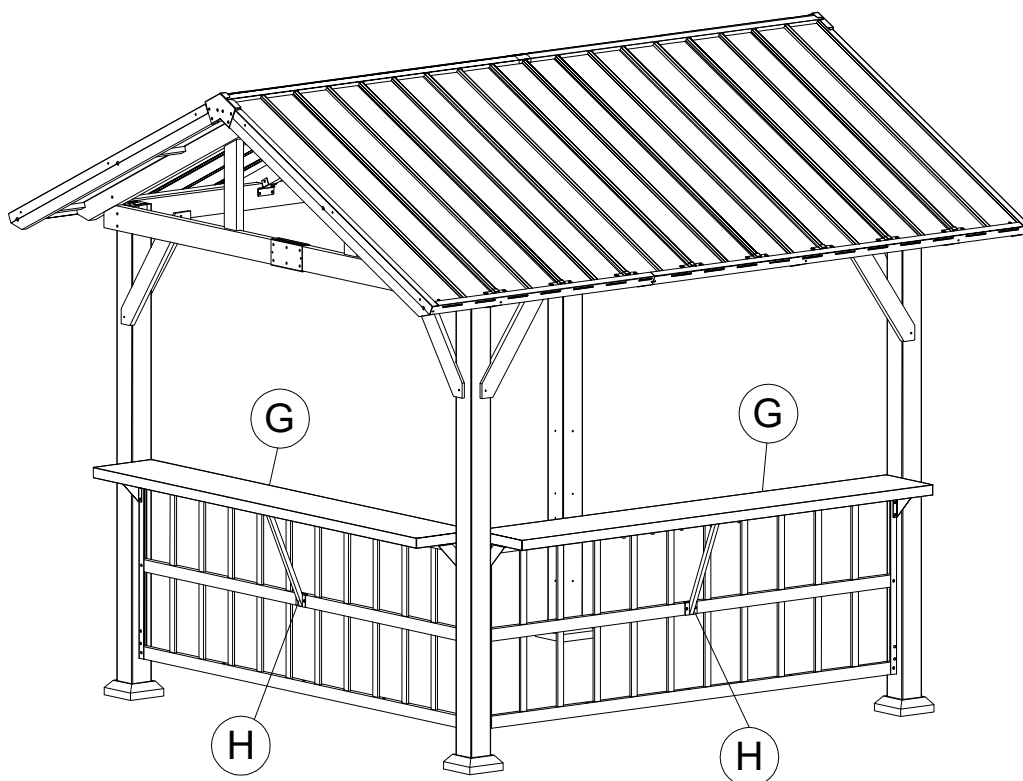
24



G x2

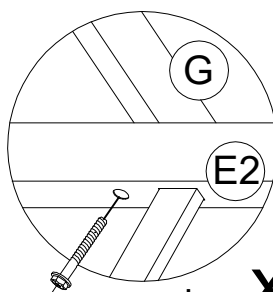


H x2



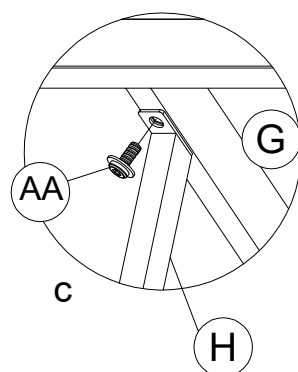
a

x4



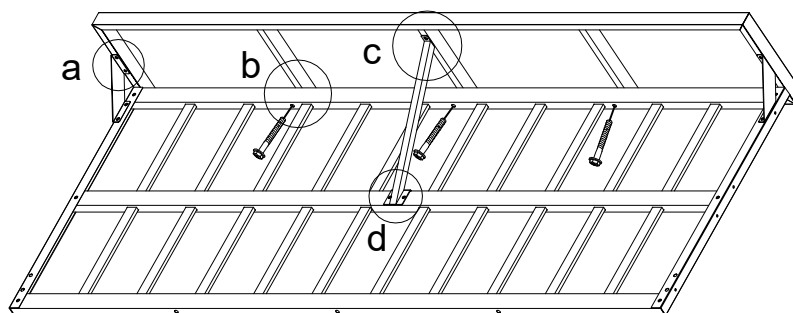
b

x6



c

x2

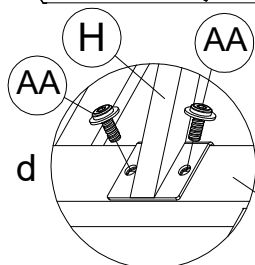


a

b

c

d



d

x2

E3

AA x14

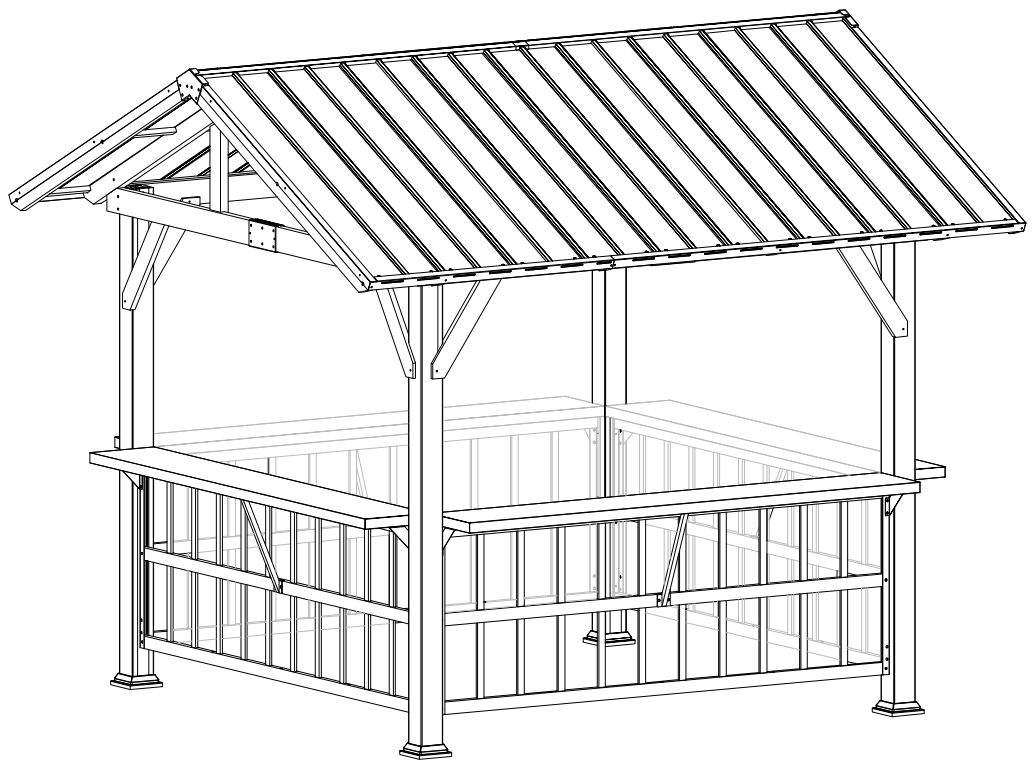


M6x15

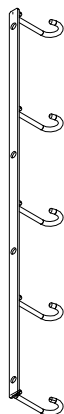
HH x6



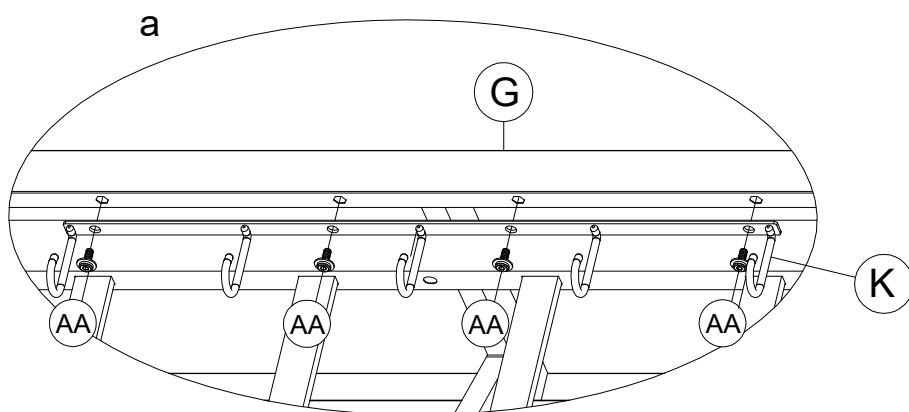
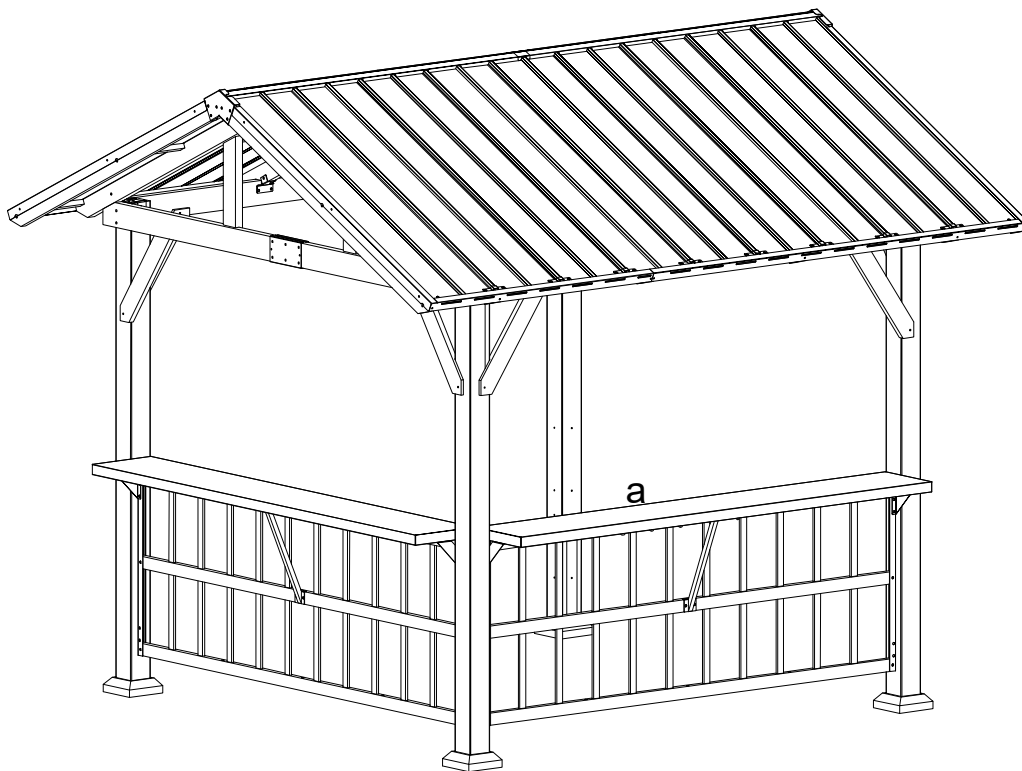
M6x65



Note! The bar counter can be assembled freely.



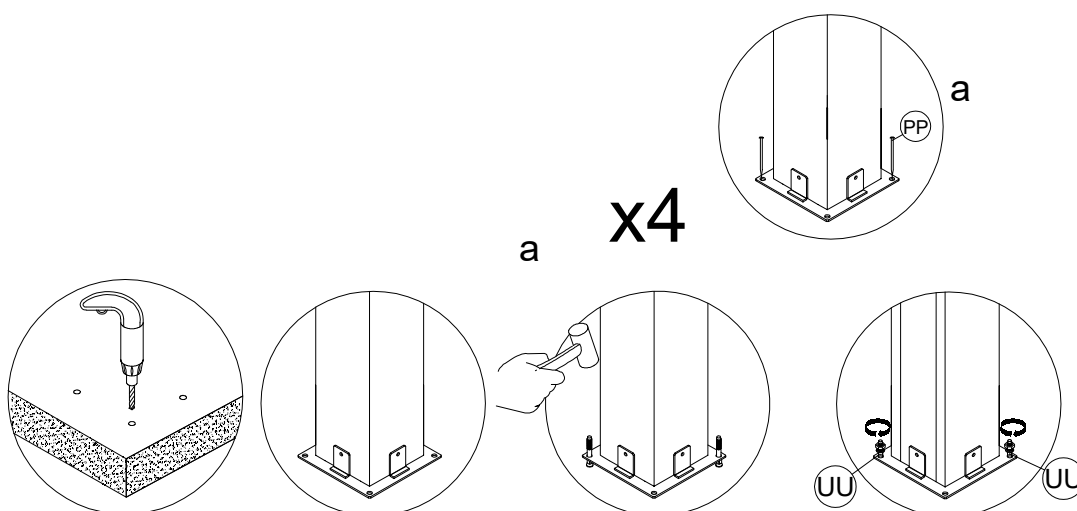
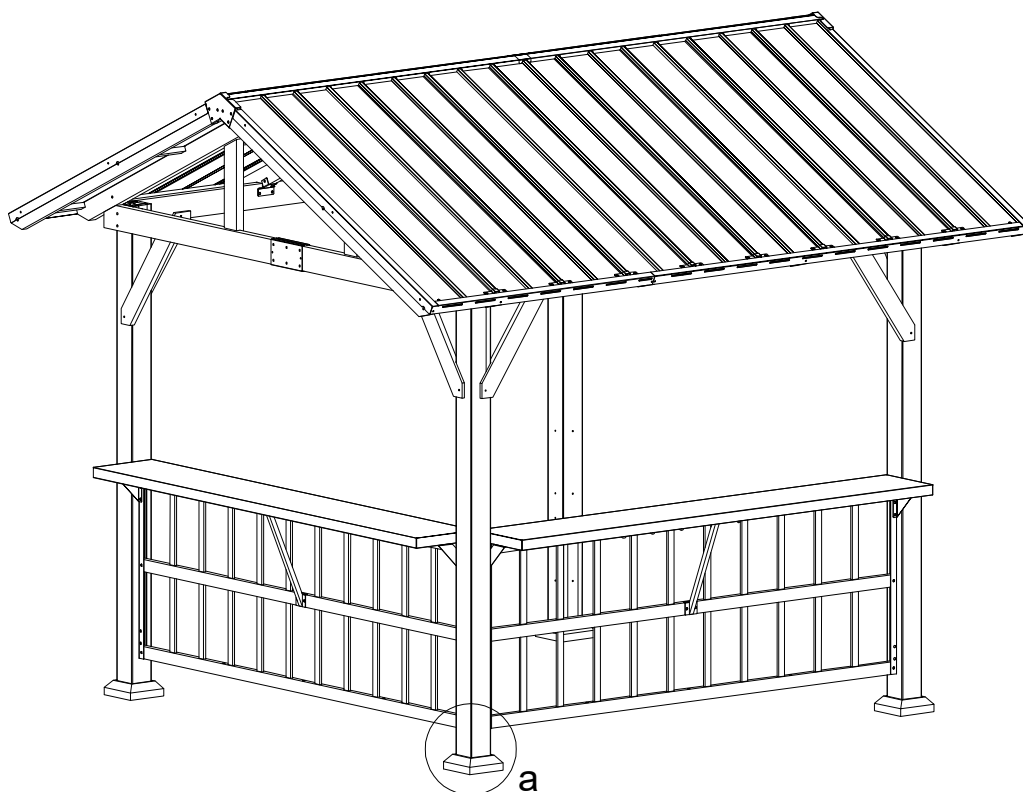
K x1



AA x4

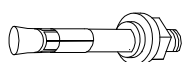


M6x15



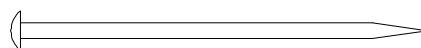
x4

UU x8



M6x80

PP x8



D8x180